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DISTILL AMERICA



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DISTILL AMERICA

WELCOME TO THE 11TH ANNUAL Distill America: A Celebration of American Distilling. This event highlights both the great legends and new upstarts of distilling in the United States. It also highlights what an exciting time this is in the world of spirit making.

This event has grown each year since its inception, just like the industry itself and it shows no sign of slowing. So explore, taste anything that interests you, and enjoy yourselves. Ask questions of the people who have brought their fine products to Madison for us all to enjoy.

Our charity tonight is the Wisconsin Craft Distillers Guild. In 2011 several of Wisconsin's distillers formed this association to promote Wisconsin made spirits. Related issues they also promote include; Wisconsin agriculture, tourism, small batch distilling and the safe enjoyment of alcoholic beverages.

We believe in them and they in us. We are a partnership designed to make a difference.

Finally please enjoy yourself responsibly tonight. Remember this is a non-driving event. Union Cab will have a dispatch stand in the lobby once again and we encourage you to use it. Your wristband will get you a discount on your ride home.

Most of all, have fun. Enjoy yourself with good friends, good food, and good spirits.

**Adam, Fred, Jaquie,
Joseph, Kevin, Scott**

— The Madison Malt Society —

Seminars

Limit 50 people, first come, first served.

Located in the Mendota Ballroom below the grand ballroom.

Access via the stairs or elevator.

World Whiskey Experience

VIP+ Only Exclusive (4:00-5:00 P.M.)

Martin Duffy- U.S. Brand Rep, Glen Cairn

Martin Duffy and worldwide leader in Scotch production DIAGEO team up to take the attendees on a journey through the extra maturation of some of the finest malts available. Learn how the final layer of finishing is developed by comparing the spirit side by side with the Sherry that created the barrel used.

Deconstructing Crown Royal

(6:30-7:00 P.M.)

Lew Bryson - Senior Drinks Columnist, The Daily Beast

Award-winning writer, editor, and television host Lew Bryson will educate guests on the incredibly complex bending of one of the finest North American spirits available. Tasting 5 different components each attendee will gain a compelling insight into the steps that a master blender must take to build a product created for royalty.

Cocktail Dilution

(7:15-7:45 P.M.)

Doug Kragel - National Educator, North American Whiskey

National Whiskey Educator Doug Kragel will be building guest's understanding of how glassware and ice impact the flavor profile of a high proof spirit. Tasters will experience Bulleit Barrel Strength Bourbon in multiple forms to provide a genuinely scientific drinking experience.

Bourbon vs Rye

(8:00-8:45 P.M.)

Liz and Joe Henry-Owners, J Henry Distilling

Justin Sharpee - Brand Ambassador, Driftless Glen Distillery

Dan Dufek-Brand Ambassador, Few Spirits and Templeton Rye

Come and listen and taste through the similarities as well as differences in bourbon and rye whiskey. Hear about innovations happening today and into the future. Talk about and debate mash bills, rye content in both versions and come away with a better understanding of our nation's original whiskey. Oh, did we mention that there will be samples that are unavailable upstairs at the respective tables? Just sayin'.

SPIRITED



WOMEN

PRESENT

ASK YOUR BARTENDER AT TABLE 41

SPIRITED WOMEN is a community of women working with craft spirits and cocktails coming together to share unique perspectives and progress our industry into the future through education, social gatherings and charitable events. Part of spirited women's mission is to educate people about bartending and spirits in a comfortable, no judgment environment and from a woman's perspective.

Marilyn Matt (Underground Food Collective and Osteria Papavero) and **Mariah Renz** (Mint Mark) members of Spirited Women will be making drinks and sharing knowledge. The purpose is to give the folks at Distill America the opportunity to ask questions about anything bar and spirit related while enjoying cocktails using product being featured at Distill.



Liz Henry-J. Henry & Sons, Adam Casey-Distill America/Star Liquor, and Mariah Renz-Spirited Women/Mint Mark strike a pose during Distill America X in 2018.

45th Parallel | 53

New Richmond, WI

45th Parallel is a family owned Craft distillery located in New Richmond, Wisconsin. Distilling since 2007 we focus on artisan grain to glass spirits from local grains.

45th Parallel Vodka: Vodka, 45th Parallel is a premium, grain to the glass vodka made for the straight pour. The 100% corn base comes from a 6th generation family farm just south of our facility.

Border Bourbon: Bourbon Whiskey, Border is a 5 year, 4 grain bourbon whiskey. A complex, rich sweetness characterizes Border.

Madison Avenue Limoncello: Liqueur, Our delicious limoncello contains no artificial colors or flavors. It is best served chilled and can be mixed into drinks or sipped alone over ice.

Madison Avenue Orangetello: Liqueur, Our orangetello is equally as fresh and versatile as our limoncello. Add it to your old fashioned to skip the step of muddling orange and sugar.

Midwest Gin: Gin, Midwest Gin is crafted with a balanced infusion of botanicals. Our recipe contains juniper berries, coriander, cardamom, cinnamon, angelica root, and citrus.

New Richmond Rye: Rye Whiskey, New Richmond Rye is a 5 year, 3 grain rye whiskey. It is spicy and exceptionally smooth.

New Richmond Rye Cask Strength: Rye Whiskey, Single Barrel Cask Strength expression of our 3 grain Rye Whiskey.

W Wheat Whiskey: Wheat Whiskey, W is a 5 year, 3 grain wheat whiskey. At 96 proof, W has an earthy intensity that sets it apart.

Alltech | 19

Lexington, KY

In the heart of Lexington, Kentucky, is Alltech Lexington Brewing & Distilling Co., a unique stop on the world-famous Kentucky Bourbon Trail® experience and one of only a handful of joint brewing and distilling operations in the world.

The site is home to Town Branch Distillery and our brewery, which produces the Kentucky Ale® family of beers. It is the oldest craft brewery in Lexington. Alltech founder and president Dr. Pearse Lyons acquired the 200-year-old Lexington Brewing Company in 1999 and resurrected the Lexington brewing and distilling tradition that dates back to 1794.

Town Branch Bourbon: Bourbon Whiskey, Aged in new, #4 charred white oak barrels. Town Branch is infused with a golden amber honey color, which is an inviting introduction to this masterfully crafted bourbon. Pleasant woody and oaky aromas lead into caramel, toffee, brown sugar, and hints of cherry. The lavish and complex flavors are smooth and sweet with a gentle warming leading to a long finish. Named for the Town Branch waterway upon which Lexington was founded and once was the site of much bourbon production, Town Branch® Bourbon celebrates Lexington's rich distilling history.

Aviation Gin | 83

Portland, OR

Every bottle of Aviation Gin is handcrafted in small 100-case batches by a small, dedicated team of master distillers in Port-

land, Oregon.

Like the world's finest gins, Aviation is distilled using a proprietary maceration process that produces a pure medley of botanical flavor.

STEP 1: INFUSION It all starts with our precise blend of botanicals, sourced from around the world – cardamom, coriander, French lavender, anise seed, sarsaparilla, juniper, and two kinds of orange peel. The botanicals are placed in nylon sacks and suspended in a pure, neutral grain spirit for 18 hours in macerating tanks.

STEP 2: DISTILLATION The macerate is then pumped into a stainless steel still along with pure water. Steam jackets heat the macerate, the vapors go into a shotgun condenser, come into contact with the cold water, and the distillate forms.

STEP 3: THE CUT In a meticulously monitored process, the first fluid leaving the still, the "heads," is removed. Collecting the "heart of the spirit" throughout the run, the distillers then determine the end of the cycle and make the final cut, "the tails." This process takes approximately 7 hours and at this point, the "heart cut" is 142 proof.

STEP 4: BLENDING & BOTTLING The "heart cut" is transferred to a blending tank where pure water is added, bringing the gin to the desired 84 proof. It then goes into a bottling tank with a 6-sprout gravity filler and pumped into bottles. Labels, caps, and cap strips are all applied by hand. A craft production from beginning to end, Aviation is then ready to pack and ship.

Bearcat Bourbon | 76

Ste. Genevieve, MO

Bearcat Bourbon has created two DELICIOUS, 80 Proof, Bourbon-FIRST, mixologist-inspired ready to pour cocktails. This drink speaks to everyone looking for something interesting and new to try. Fantastic neat or on the rocks and works great to change up your favorite cocktails!

Espresso & Bitters: Pre-Bottled Cocktails, A damn good cocktail without all of the work! Infused bourbon - 2 varieties!

Orange Peel & Spice: Pre-Bottled Cocktails, A damn good cocktail without all of the work! Infused bourbon - 2 varieties

Big Gin/Captiva Spirits | 65

Seattle, WA

Founder and third-generation distiller, Ben Capdevielle, began distilling gin as a hobby with his father, "Big Jim." After ten years behind bars and in kitchens, Ben started making Big Gin®, aptly named after his father's nickname. In addition to the London Dry-style Big Gin, other well noted barreled renditions are also available.

Distilled in Seattle, Washington the juniper-forward gin comes to life in three 100-gallon Vendome pot stills named Phyllis and Jean, and most recently Bobbe was added. The distillery moved

in 2017 to the new home in the Coastal Transportations shipyard. Our new address is 1138 Ewing Street Suite C Seattle, WA 98119.

In July 2018, the Flagship Distillery & Tasting Room officially opened.

Bittercube | 74

Milwaukee, WI

Created in Milwaukee, WI, by hand with real botanicals. No pre-made extracts or flavors are used in our slow-crafted products. The maceration process is unique to each style and batches take as long as twenty-five days to complete. The company has grown from producing one gallon jars of bitters in 2009 to 210 gallon batches now, but the process has largely stayed the same. We source botanicals as close to origin as possible and use high-quality base spirits to create densely flavored bitters.

Blackstrap: Bitters, Full-bodied and earthy, with two types of molasses, three types of cinnamon, nutmeg, sassafras and sarsaparilla aroma and flavors. Perfect for garnish atop egg white cocktails to provide visual appeal and intense aroma.

Bolivar: Bitters, Versatile and aromatic, with floral notes of chamomile and jasmine, plus cinnamon and dried fruits on the finish. Bolivar is an homage to an old recipe found in a 19th century cocktail book. These bitters add complexity and depth to any cocktail.

Cherry Bark Vanilla: Bitters, Woodsy and aromatic, these rustic bitters have a pleasant aroma of cocoa and bitter almonds, with flavors of vanilla, fennel and star anise. They enhance any number of cocktails and also are great as a vanilla extract substitute and in seltzer as a dry soda.

Corazon: Bitters, With six types of chili pepper, cocoa, coffee and cubeb berries, Corazón have great heat and depth of flavor, almost reminiscent of a mole. This unique variety of bitters is finished with agave nectar and sea salt, which rounds out an already exceptional and uncommon offering.

Jamaican No.1: Bitters, Robust Jamaican spice overtones, with intense ginger, allspice, clove and black pepper. Being so heavily spiced, "J1" complements cocktails, but can also be utilized in baking, marinades, and in vinaigrettes.

Jamaican No.2: Bitters, Bright and acidic, with grapefruit and hibiscus overtones and underlying spice notes of allspice, ginger and vanilla. "J2" are the perfect complement to tiki cocktails and brighten up any cocktail.

Orange: Bitters, Citrus forward with aromas of bright orange, toasted coriander, caraway and cardamom. Bittercube Orange Bitters are finished with a touch of burnt sugar, creating subtle, caramelized orange character.

Trinity: Bitters, Combining a proprietary blend of Cherry Bark Vanilla, Orange, and Bolivar Bitters creates an all-purpose bitters style. This union is rested for more than a month, amalgamating the flavors to produce a unique variety of versatile, aromatic bitters. Trinity bitters have subtle citrus and floral aromas, with complex flavors of oak, dried fruits, and vanilla.

Blaum Bros. | 25

Galena, IL

Blaum Bros. Fun Facts!!!

- The Bros are whiskey nerds that distill in Galena, Ill.
- If you spell "Bourbon Whiskey" backwards and divide by 3, it actually spells "Blaum Bros".
- We didn't know Al Capone or even his grandsons dental hygienist.
- Chill filtering is for silly geoses.
- Michael Jordan > Lebron James.
- Your mom is a huge fan of ours.

Blaum Bros. Gin: Gin, Our magical gin.

Blaum Bros. Light Whiskey: , aka. "Craft Kesslers"

Blaum Bros. Straight Bourbon: Bourbon Whiskey, Milled, mashed, fermented, distilled and bottled by us fellas.

Blaum Bros. Vodka: Vodka, Not Titos

Hellfyre Vodka: Flavored Vodka, Vodka with fresh jalapeños, habaneros and peppercorn.

Oak Reserve Gin: Gin, Our gin aged in bourbon barrels.

Oldfangled Knotter Bourbon 12yo.: Bourbon Whiskey, 12yo old delicious juice that we bottled with love.

Breckenridge Distillery | 8

Breckenridge, CO

During the summer months we press fresh Colorado Western slope fruits for our Brandies, Liqueurs, and Vodka flavorings. We prefer using local ingredients whenever possible. Year round we make grain to bottle Whiskeys and Rum, distill botanicals, and blend Bourbon Whiskey in small batches. Our Blend of Bourbon Whiskeys also consists of Barrels selected from Kentucky, Tennessee, and Indiana chosen for their unique qualities, heritage, and ability to marry in our blend, always made from a high-rye mash bill.

Brown-Forman | 69

Louisville, KY

Our original brand, Old Forester Kentucky Straight Bourbon Whisky, was America's first bottled bourbon and remains one of Brown-Forman's finest brands today. George Garvin Brown IV, a descendant of the founder, is part of the 5th generation of Brown Family members engaged with Brown-Forman, a publicly traded, family-controlled company, and serves as the presiding Chairman of the Board.

Brown-Forman employs more than 4, 600 people worldwide with about 1, 300 located in Louisville. Brown-Forman, one of the largest American-owned spirits and wine companies and among the top 10 largest global spirits companies, to sells its brands in countries around the world and has offices in cities across the globe. In all, Brown-Forman has more than 25 brands in its portfolio of

wines and spirits.

Jack Daniel's: Malt Whiskey, Jack Daniel's®, the world's best selling whiskey, comes from North America's oldest registered distillery, the Jack Daniel Distillery. The Distillery, founded in 1866 by Mr. Jack Daniel in Lynchburg (pop. 361), Tennessee, is one of the most well-known producers of whiskey in the world. Jack Daniel's Tennessee Whiskey is made with the finest corn, rye and barley malt. Its distinctive character is a result of natural fermentation, careful distillation, and use of the Distillery's iron-free water from the Cave Spring that runs at a constant 56° F. www.jackdaniels.com

Old Forester: Bourbon Whiskey, In 1870, our founder and ancestor, George Garvin Brown, sealed his whisky in a glass bottle, and his name in history as the first to do so. Now, Old Forester remains the only bourbon continuously distilled and marketed by the same company before, during and after Prohibition. Delivering a genuine bourbon experience with rich, full flavor and a smooth character, Old Forester is ideal for sipping neat, on the rocks, with a splash of water or in a classic cocktail.

Woodford Reserve: Bourbon Whiskey, Woodford Reserve is a brand built on flavor. The perfectly balanced taste of our Kentucky Straight Bourbon Whiskey is comprised of more than 200 detectable flavor notes, from bold grain and wood, to sweet aromatics, spice, and fruit & floral notes. Woodford Reserve Double Oaked and Kentucky Straight Rye Whiskey follow in the footsteps of innovation and flavor. Both flavorful extensions of our flagship bourbon, Double Oaked and Rye continue to break the barriers of standard whiskeys, winning awards the world over for their innovative spirits.

Buffalo Trace | 20

Frankfort, KY

Sazerac Company History: From the bar, a company was born. In 1869, Thomas H. Handy purchased the Sazerac Coffeehouse and began to acquire and market brands of liquor. He bought out the rights to Peychaud's Bitters in 1873. In the 1890s his company began to bottle and market the Sazerac cocktail, now made with rye whiskey instead of brandy. In addition, the company operated the Sazerac Bar on Royal Street. Later, Handy's former secretary, C. J. O'Reilly, chartered the Sazerac Company. Ever since (except for a stint as a delicatessen and grocery vendor during Prohibition), the Sazerac Company has distilled an ever-increasing line of fine spirits. Today, we are still an independent, American family owned company and proud owners of many of America's most venerable distilling companies - Buffalo Trace Distillery, A. Smith Bowman, Glenmore Distillery, Barton, Fleischmann, Medley and Mr. Boston.

Blanton's: Bourbon Whiskey, Blanton's bourbon is a popular premium bourbon from Buffalo Trace Distillery that contains the signature, rye notes for which they are famous. It is named for Colonel Albert Blanton, who is said to have entertained his friends with bourbon from "Warehouse H." The idea of handpicked barrels turned into the 1984 launch of what they consider to be the very first bourbon entry into the "ultra-

premium whiskey market.”

Buffalo Trace: Bourbon Whiskey,

Buffalo Trace: Bourbon: ,

Eagle Rare: Bourbon Whiskey, Masterfully crafted and carefully aged for no less than ten years.

EH Taylor Small Batch: Bourbon Whiskey,

EH Taylor Straight Rye: Rye Whiskey,

Stagg Jr: Bourbon Whiskey,

Wheatley Vodka: Wheat Vodka,

Bulleit | 50

Lawrenceburg, KY

The legend begins in New Orleans, where the Bulleit family emigrated from France in the 1700's. Around 1830, Augustus Bulleit

moved from New Orleans to Louisville, KY., taking with him his talent for brandy making. As a tavern keeper in Louisville, he began producing small batches of bourbon. Relentless in his pursuit of perfection, he experimented with different recipes. When he found one that consistently met his expectations, the inspiration for Bulleit Bourbon was born. In 1860, while transporting barrels of whiskey from Kentucky back to his hometown of New Orleans, Augustus Bulleit died. With him, it appeared, died the making of his legendary bourbon.

As decades passed, the Bulleit family never lost its passion for telling the story of Augustus Bulleit, nor the desire to resurrect his signature creation. After more than a century, the family returned at last to bourbon making. In 1987, Tom Bulleit fulfilled a lifelong dream by reviving his family's ancestral distilling enterprise using the original recipe of his great-great-grandfather.

Bourbon: Bourbon Whiskey,

*Taste the result of 200 years of uncompromised bourbon craftsmanship.
Made in small batches at America's most decorated distillery.*

STAND STRONG

BUFFALO TRACE
KENTUCKY STRAIGHT BOURBON WHISKEY

Buffalo Trace Kentucky Straight Bourbon Whiskey is produced by Buffalo Trace Distillery, Paris, KY. 45% ALC/VOL (90 proof) • Please drink responsibly. #BFTALIBLANCE001

Cedar Ridge Distillery | 84

Swisher, IA

A vineyard, winery and distillery, we make a wide range of wine and spirits. Our primary focus is on our Iowa Bourbon, Malted Rye and Single Malt, which we make from grain to glass. We are currently sold in 25 plus states in the US and in France, Denmark and Lithuania.

Iowa Bourbon: Bourbon Whiskey, Made with Iowa corn from the family farm. A high corn mashbill highlights the true essence of traditional bourbon; 74% corn, 14% toasted rye and 12% malted barley

Malted Rye: Rye Whiskey, High malted rye mashbill adds weight and complex flavors of toast & biscuit to the whiskey. Only a handful of malted rye whiskeys made. Produced in very limited quantities.

Silver label: Malt Whiskey, Not available in Wisconsin. August 26, 2015 marked the 10-year anniversary of the first licensed distillery in Iowa since Prohibition. In celebration, Cedar Ridge released the first hand-selected cask of the new Silver Label Single Malt Whiskey we have been aging for this very special occasion. "We have nearly a thousand barrels of spirits on our property. After much deliberation from our team, we've chosen the one barrel we're most proud of to release for our anniversary celebration. This is a pure malted barley product that spent time in two different casks, most recently with toasted cherry wood.

Single malt whiskey: Malt Whiskey, Not available in Wisconsin.

UNIQUE CHARACTER & COMPLEXITY - our solera process marries wine, fruit, wood & peat finishes. SCOTTISH YEAST STRAIN - maintaining tradition, while helping to craft deep flavor profiles & aromas. FRUIT FORWARD - utilizing depth of flavors created in Cedar Ridge's very own wine, rum & brandy barrels.

Central Standard | 5

Milwaukee, WI

Wisconsin distillery established 5 years ago in Milwaukee using pot stills and locally sourced grains to create the highest quality product in each hand-crafted batch.

Coffee Vodka: Flavored Vodka, Rye vodka combined with freshly roasted beans from local coffee maker. Vodka for breakfast!

Door County Cherry Vodka: Flavored Vodka, This vodka is made with the finest Wisconsin ingredients! Wisconsin Rye, Door County Cherries and Wisconsin Honey.

George Washington Rye Whiskey: Rye Whiskey, George Washington's cherished Rye whiskey recipe recreated and aged for 2 years to perfec-

tion. All Wisconsin grain sourced within 50 miles of the distillery- 60% Rye, 35% Corn, 5% Malted Barley.

Kohler Dark Chocolate Brandy: Flavored Brandy, Wisconsin Style Brandy infused with the perfect amount of dark chocolate for sipping on the rocks or in an old fashioned!

Kohler Mint Chocolate Brandy: Flavored Brandy, Wisconsin Style Brandy infused with real mint extract and the perfect amount of dark chocolate to enjoy in a martini or on the rocks after dinner.

Rye Whiskey: Rye Whiskey, This high-rye whiskey is distilled in small batches to keep the quality and hand crafted feel. 95% rye mash bill sourced from grains within 50 miles of our distillery and aged 2 years.

Straight Bourbon: Bourbon Whiskey, Pot distilled, small batch bourbon using grains sourced within 50 miles of the distillery and aged for your enjoyment.

Washington Rye Whiskey: Rye Whiskey, George Washington's cherished Rye whiskey recipe recreated and aged to perfection. 60% Rye, 35% Corn, 5% Malted Barley

CH Distillery | 57

Chicago, IL

CH Distillery is a Chicago-based artisan spirits producer with an extensive portfolio including core and specialty spirits. Handmade from organic Illinois grains and using only the finest ingredients, our products speak to our core values: sourcing locally, drinkability, high quality, and value. The name CH refers to the great city of Chicago and the fundamental compounds in alcohol, Carbon and Hydrogen. The 50,000- square foot distillery sits on 2.5 acres complete with three grain silos holding 75 tons of organic Kane County grain, a barrel aging room, and a 50-foot-tall vodka distillation column.

The Pilsen distillery allows CH Distillery to increase production of its flagship organic grain-to-bottle CH Vodka (also the base spirit for 13 other CH products), CH Key Gin and CH London Dry Gin as well as, expand its barrel-aged rum program. It will also support increased production of our specialty liqueur product line including our collaboration with The Dogma Group, which offers uniquely flavored, bartender focused spirits.

Carl Jeppson's Malört: , From the farms of Skåne to the neighborhoods of Chicago, Jeppson's Malört is here to challenge your palate and start a conversation. For "The Two-Fisted Drinkers" everywhere.

CH Amargo de Chile: Liqueur, Molé in a bottle!

CH Key Gin: New Western Dry Gin, Our "gateway" gin with notes of key lime, lavender, and white pepper.

CH Rubin: Liqueur, Ruby Red Grapefruit Aperitif

CH Vodka: Vodka, 60% Rye, 40% Soft Red Winter Wheat USDA Certified Organic

Chicago Distilling | 45

Chicago, IL

Small-batch distillery & bar mixes cocktails using craft spirits in an airy, wood-beamed warehouse.

Cider House of Wisconsin & Black Death Barrels | 32

McFarland, WI

Established 2000 We are a small orchard and cider house near McFarland, WI. We planted our first antique cider cultivars in 1989. Cultivar: cultivated variety, for example, Macintosh or Newtown Pippin. We started producing real cider in 2009, although we've sold juice for over ten years. Our cider is blended by selecting from over 200 unique antique cider apples in our orchard. Our ciders offer you a unique symphony of apple, spice, and citrus - from apples with high malic acid and tannin, blended with higher Brix varieties from other orchards we manage, to provide enough sweetness and sparkle to entice an American taste. Visit us to gain a first hand insight into our orchard and cider house and how our apples become real cider.

Black Dragon: Cocktail Modifier, Just sweet enough at about 1.050 SG, a blend of these - Cider: Golden Russet, Esopus Spitzenburg, Kandil Sinap. Standard: Tolman Sweet, Macintosh, Wolf River, and others.

Cardinal Rule: , A cider inspired by a Wisconsin Brandy Old Fashioned crafted to take that cultural icon beyond the ordinary.

Esprit de Pome: American Brandy, Apple Brandy

Clear Creek | 65

Hood River, OR

Clear Creek Distillery was founded in 1985 with a vision to use the bountiful fruits of the Pacific Northwest to create fruit-based spirits that rivaled the best of their European counterparts. Using old-world techniques and sourcing ingredients from the local orchards and fresh water springs of Mount Hood in the Oregon countryside, Clear Creek became one of the first craft distilleries in the United States. Now you can discover one of the Northwest's unique "orchard to glass" treasures. Clear Creek's fruit brandies and liqueurs are distilled in small batches using traditional copper pot stills. It takes 20lbs of pears to create just one bottle of our flagship pear brandy.

Copper & Kings | 27

Louisville, KY

We use traditional copper pot-distillation to forge non-traditional craft-distilled, natural, pure pot-still American brandies.. In addition to our world famous brandy, we distill exceptional American Gin, Absinthe, & Destillaré liqueurs.

We make definitive American brandy influenced by American whiskey and American music. We do not make derivative brandy styled upon a European sensibility. Our brandies are batch distilled exclusively in copper pot-stills, are non-chill filtered, with no added sugar, boisé (powdered oak, shavings or infusion) other flavors, synthetic chemicals or caramel colorants for an uncorrupted, authentic, natural flavor, nose and color. Our aged brandies exit the barrel full integrity intact. In addition to our world

famous brandy, we distill exceptional American Gin, Absinthe, & Destillaré liqueurs.

Copper & Kings American Craft Brandy: American Brandy, Grape brandy must be aged for 2 years in oak or longer. The aging of brandy is a delicate and sensitive process – a process sadly with no shortcuts. We have been fortunate enough to partner with some outstanding distillers, who have been kind and generous enough to share some of their precious pure potstill aged stock with us. We have taken this stock, blended it and continued to age it in bourbon barrels and some new American oak to create our own distinctive, unique American brandy. American Brandy with Copper & Kings DNA and personality. Something we are proud to call our own.

Copper & Kings American Gin: Gin, No Neutral Spirits. Non-Chill Filtered No Added Flavors or Colors Post Distillation. Modern American Dry Gin. Batch distilled just twice in alembic stills, using 100% apple wine from fresh-pressed apple juice. No neutral spirits are used in the distillation. Classic Gin botanicals; Whole Juniper berries, Coriander, Angelica, Orris & other accent botanicals are steeped in apple brandy low-wine, then redistilled together with vapor distilled Citrus peels & lavender in the gin basket.

Copper & Kings Brandied Cherries: Cocktail Modifier, Classic Bordeaux Style Maraschino Cherries marinated in Copper & Kings American Brandy. Long stem on, pitted, with a dense & meaty texture and a natural deep ruby color. Luxurious sweet tart flavor. A natural complement to classic cocktails and inventive libations. Delicious with ice-cream & desserts. No Artificial Colors or Flavors. Gluten Free. Preservative Free.

Copper & Kings Butchertown: American Brandy, The Independent Republic Of Butchertown. Bounded by the waters of the mighty Ohio and beautiful Beargrass Creek. Since 1796 home to butchers, brawlers, bakers and brewers. Artists and artisans, distillers, tanners, orphans and families, and everything else in between. Home to Copper & Kings' Butchertown Brandy

Copper & Kings Floodwall Apple Brandy: American Brandy, Superb exclusively copper pot-distilled American apple brandy matured in Kentucky Bourbon Barrels and Spanish Oloroso Sherry Casks. A unique New World style American Apple Brandy. Aromatic, complex, with balance, length and depth. We distill unfiltered, unsulfited apple wine (also known as "on the lees") to maximize fruit intensity and complexity. Our apple wine is sourced from Michigan. Non-chill filtered, with no added apple flavors. Unadulterated by boisé (oak flavor or infusion), sugar or caramel color for an authentic, uncorrupted natural flavor and natural color. Some cloudiness may be apparent at colder temperatures.

Copper & Kings Old Fashioned Bitters: Bitters, A luxurious blend of natural herbs, spices, oils & botanical extracts prepared in an alembic brandy base with honey, vapor distilled orange peels and then aged in American oak. Balanced & harmonious, enhances the flavor and aroma of world class cocktails. Preservative free, no Artificial Ingredients, Glycerine, Caramel Color. Non-chill filtered.

Copper & Kings Old Tom Gin: Old Tom Gin, No Neutral Spirits. Non-Chill Filtered No Added Flavors or Colors Post Distillation. Hand-Crafted Gin batch distilled just twice using 100% grape wine in American made alembic stills. No neutral spirits are used in the distillation of this American style Old Tom gin rich in the tradition of the black cat & classic cocktails. Classic gin botanicals are steeped in Grape brandy low-wine, then redistilled together with vapor distilled botanicals in the gin basket.

Destillare Intense Pomegranite: Liqueur, Handcrafted small batch copper pot-distilled apple brandy liqueur with vapor distilled lavender & jasmine pedals infused with honey. Destillaré artisanal potatoes add balance, flavor intensity and natural complexity to inventive cocktails. First distillation in alembic copper pot-stills. Primary alembic apple distillate double distilled with macerated pomegranate, cranberry, strawberry, blueberry, blackberry, and lightly spiced with ginger,

galangal, clove, cinnamon and mint in the pot, together with honey. Sweet orange peels and lavender in the vapor basket.

Destillare orange Curacao: Liqueur, Copper Pot-Distilled Apple Brandy Liqueur with vapor distilled orange peels and honey. Finished in brandy barrels

Coquetel Spirits Co. | 46

Chicago, IL

Coquetel Spirits Portfolio Owner, Chiyo Takemoto will be presenting on behalf of these three brands. 18.21 Bitters, BroVo Spirits, West 32 Soju

18.21 Earl Grey Bitters: Bitters, **18.21 Ginger Beer:** Cocktail Modifier, A clarified ginger beer full of spice and balanced citrus

18.21 Grapefruit Lavender Bitters: Bitters, **18.21 Havana & Hide Bitters:** Bitters, Aromatics of Leather & Cigar Tobacco

18.21 Hibiscus Syrup: Cocktail Modifier, A rich simple syrup made with tart hibiscus flowers

18.21 Japanese Chili Lime Bitters: Bitters, **18.21 Prohibition Bitters:** Bitters, Aromatics of Allspice & Clove

18.21 Tonic: Cocktail Modifier, An old fashioned style tonic with balanced citrus. Yes the color is all-natural!

18.21 Watermelon Mint Shrub: Cocktail Modifier, A vinegar based simple syrup utilizing fresh watermelon and mint.

BroVo Amaro 1: Amaro, An Amaro full of baking spice - Cinnamon, Peppercorn, and Clove

BroVo Amaro 14: Amaro, Mike Ryan's amaro starts with Guatemalan chocolate married to thyme for a savory flavor. It then moves through cinnamon, sarsaparilla, angelica, and vanilla before finishing with a strong Gentian finish and is sweetened with agave nectar.

BroVo Amaro 4: Amaro, Amaro translates to "bitter" in Italian - but this American amaro is much more than just bitter, it has bright citrus, floral and eucalyptus notes following with a swift spicy finish.

BroVo Boomerang: Liqueur, BroVo's Boomerang is a complex cherry liqueur. Combining cherry, apricot, walnut, cinnamon, orange, vanilla and peppercorn, it is then sweetened to 15% sugar with 30% ABV.

BroVo Jammy Vermouth: Vermouth, This sweet red vermouth is rich and bold made from a merlot wine base and infused with all whole and natural botanical, herbs, and spices.

BroVo Lucky Falernum: Liqueur, This is a liqueur traditionally used in tiki cocktails, only this one is higher proof and made from quality whole ingredients infused into a 3-yr rum base.

BroVo Orange Curaçao: Liqueur, This is an orange liqueur developed specifically to create the perfect margarita - but don't let this deter you from sipping it on it's own or experimenting with other applications.

BroVo Pretty Vermouth: Vermouth, Pretty is a bianco style vermouth that is 100% Pinot Gris wine infused with chamomile, elderflower, vanilla, and cardamom

BroVo Witty Vermouth: Vermouth, Witty is a dry white vermouth made from 100% Sauvignon Blanc and infused with lemon peel, ginger, coriander, and fennel

West 32 Soju: Soju, The first all-natural soju available in the Midwest - just think of it as a sippable, smooth, Korean "vodka"

West 32 Soju Reserve: Soju, The only available barrel-aged soju in the U.S.

Crooked Water Spirits | 82

Minneapolis, MN

"Crooked Water" is a name derived from the lakeside town of Minnetrista, in which 'minne' means water and 'trista' means crooked. We, at Crooked Water Spirits (CWS), have a fierce commitment to our Minnesota roots, creating spirits with bold flavor profiles, campfire-inspired cask finishing and purposeful proofing. From the bright and herbaceous botanicals in our gins, to the deep richness of our bourbons, CWS offers a smooth and elevated experience. But don't take our word for it — this 100% woman-owned and financed company has been recognized nationally, receiving over 45 awards for our exceptionally tasty innovative products. Let Our Spirits Raise Yours.™

Abyss Navy Strength Gin: London Dry Gin, As fourteen earthy botanicals danced and became one, the Abyss was born. Characterized by immensely deep tones of juniper, cedar tips and rosemary, our Gin also highlights nuances of sweet grass, wild cherry bark and bilberries. Big pine needle slap in your face, classic London Dry style.

Kings Point Bourbon: Bourbon Whiskey, Delicately finished in port casks for 6-18 months, this exceptional 2 yr. old sipping bourbon yields remarkable character with a silky texture and a touch of vanilla on the finish.

L'eau Grand Vodka: Wheat Vodka, Our 100% winter wheat vodka is rested in charred French Oak which creates a smooth and complex profile. The oak brings forth the beautiful character of caramel and vanilla with a dash of campfire. This is a gateway spirit for the vodka drinker into the world of brown.

Manley's Old Fashioned: Pre-Bottled Cocktails, Manley's Old Fashioned (ready to pour): Beginning and ending with the best. Our 2yr single barrel bourbon, demerara, Angostura and Bittercube Orange Bitters mingle to make a cocktail you would expect out of the most seasoned mixologist...but in the comfort of your home.

MinneApple Apple Brandy: Flavored Brandy, MN/WI Apples that we finish in our bourbon barrels, port barrels, and French oak for a multi-year process that brings forth a complex tasting profile. Screams fall, cider and happiness.

Old Hell Roaring: Bourbon Whiskey, Our signature 2yr old single barrel bourbon is barreled again for 12 months in a proprietary barrel recipe that is multi-hour toasted and smoked. Think double vanilla, caramel and silky smoke, stunning unique bourbon that stands out.

Simple Vodka: Vodka, Smooth, clean and about the vodka...as simple as that. High proofed equals high value for mixology exploration. Incredibly smooth over ice.

Sundog Gin: Gin, Sundog is a bright citrus forward summer in your mouth American style Gin. Handcrafted with fresh grapefruit, orange and other ambrosial botanicals. Sundog delivers a refreshing and unique Gin experience. Light on the juniper berries, even gin haters might appreciate.

Cut Water Spirits | 2

San Diego, CA

Black Skimmer Bourbon: Bourbon Whiskey, **Bloody Mary Cans:** Pre-Bottled Cocktails, **Gold Brew Cocktail:** ,

Fugu Habanero Vodka: Flavored Vodka, **Fugu Vodka:** Vodka, **Gin and Tonic Cans:** Pre-Bottled Cocktails, **Vodka Mule Cans:** Pre-Bottled Cocktails, **Whiskey Lemon Cans:** Pre-Bottled Cocktails,

Dancing Goat Distillery | 56

Cambridge, WI

Tucked in the vineyards of Cambridge, Wisconsin just outside of Madison – the Dancing Goat Distillery was established by a collection of family and friends. We remain “True to the Goat” combining the Art and Science of Distillation from past experience with modern technology. We are continuously exploring new methods and techniques of distilling, so you never know what you will discover upon a visit to the Dancing Goat.

Limousin Rye: Rye Whiskey, An exclusive release from Dancing Goat Distillery. A smooth and flavorful rye whiskey aged in Vintage American barrels and finished in a Solera Limousin Oak Barrel system. Forward notes of light vanilla and caramel finish in a swell of spice and warmth. Batch B14 at 92 Proof, 46% alcohol

Travis Hasse Cherry Pie: Liqueur, Travis Hasse Cherry Pie gets its rich, mouth-watering cherry pie flavor from the marriage of maraschino cherries, a hint of vanilla and the finest neutral grain spirits. 30 Proof 15% alcohol

Travis Hasse Cow Pie: Liqueur, Travis Hasse Cow Pie Liqueur is a delicious blend of chocolate, caramel, vanilla, Wisconsin Dairy Cream and the finest Caribbean Rum. 30 Proof 15% alcohol.



LIMOUSIN[®] Rye

Our Whiskey, Their Ratings

94	90	93
TASTING PANEL	L.A. INTL SPIRITS COMPETITION	BLUE LIFESTYLE
90	93	
WINE ENTHUSIAST	ULTIMATE SPIRITS CHALLENGE	

Dancing Goat Distillery, Cambridge, WI • Limousin Rye 46% ALC/VOL
Please drink responsibly • DancingGoat.com



Domeloz | 81

Madison, WI

Domeloz produces premium spirits distilled only from honey, offering an adventure into a new category of spirits. Domeloz spirits are versatile and can serve the needs of those wanting an upscale base spirit for craft cocktails, or those who prefer to sip neat. We bring you beautiful products you can feel good about drinking, with a focus towards restoring and protecting the environment.

Black Label: Honey Spirit, By using only 100% honey and distilling it gently in a column still, we're able to achieve an exceptionally smooth and complex spirit. We rest our somel for a short period of time in a once used bourbon barrel. This offers a nice round oak flavor, yet still showcases the profile of the millions of flowers visited by the bees in order to make one bottle.

Royal Reserve: Honey Spirit, Small batch, single barrel, cask strength. We discovered that using the best sugar in the world (in our opinion!) gives a new meaning to "quality in, quality out". Somel spirits are very approachable at high proofs. The softness of honey comes through and we are able to take our Domeloz Royal straight from a once used bourbon barrel and put it directly into a bottle. Essence of honey... almost vaporizes on your tongue. An experience that can't be missed!

Yellow Label: Honey Spirit, Our original clear spirit offers a unique experience which showcases the distinct and subtle flavors of honey. Soft delicate mouthfeel. This is distilled honey! Enough said.

Door County Distilling | 70

Sturgeon Bay, WI

DOOR COUNTIES FUN STOP CHEERS!!!!

Barrel Gin: Gin, This gin has your standard gin characters but also a pleasant tea flavor from the barrel aging process.

BRANDY: American Brandy, This spirit derives from a blend of red zinfandel and viognier wine and aged for just over 2 yrs. It has delicious fruit notes and a nice balance of wood characters

Cherry Brandy: Flavored Brandy, This product derives from Door Peninsula Wineries sweet cherry wine. This product has a great cherry flavor and tastes sweet very good for making old fashions.

Rye: Rye Whiskey, This rye whiskey is a little more delicate compared to most but still has the nice spicy notes that rye drinkers enjoy.

Silver Rum: Light Rum, This silver rum mixes very well it can also be a sipper very smooth

Single Malt Whiskey: Malt Whiskey, We use 100% barley in this mash bill to make a very smooth sweet tasting whisky.

Driftless Glen | 22

Baraboo, WI

Driftless Glen is an American Craft Distillery set just around the hillsides of the Baraboo valley, purposely nestled along the river that flows as smoothly as the spirits distilled inside. Tucked into the heart of Baraboo, Wisconsin and in an area known as the Driftless region of the Midwest. It is the perfect backdrop for our distillery. The natural resources and the water make for amazing Bourbon and Whiskey production. We are unique and do not source our Whiskey. Our spirits are grain to glass and back to

farm as we recycle 100% of the waste water and grain that goes into making our spirits. Driftless Glen Distillery is being recognized nationwide as one of the largest distilleries in terms of production and capacity to produce in the midwest and growingly so nationwide. In 2019, we will have over 5,000 barrels aging on-site in our rick-houses. Our owners and team have such a passion that we want to share with the world. "Taste the American Spirit" is trademarked and the bottles of our spirits have Renee Bemis (CEO) and her husband Brian Bemis (Co-CEO) thumbprints holding each side of our bottles. Each bottle that leaves is given two thumbs up and is touched 100% by Driftless Glen from start to finish.

5 Year Reserve Brandy: American Brandy, **Bourbon:** Bourbon Whiskey, **Rye:** Rye Whiskey, **Single Barrel Straight Bourbon:** Bourbon Whiskey, **Single Barrel Straight Rye:** Rye Whiskey, **WisconGIN:** Gin,

Few Spirtis | 79

Evanston, IL

In a world chock-full of mass-produced spirits, only few remain truly handcrafted, and small-batched. (If you're reading this, you've indeed found the finest.) FEW Spirits are a new take on timeless distilling techniques, and transcend the oft-ordinary taste we've all grown accustomed to. Distilled from the very best grains, aged to perfection, and bottled under their own roof, FEW remains in their own hands until distribution.

BREAKFAST GIN: Gin,

FEW American Gin: Gin,

FEW Barrel Gin: Gin,

FEW Bourbon: Bourbon Whiskey,

FEW Bourbon Espaná: Bourbon Whiskey, FEW bourbon finished in Spanish Rioja barrels

FEW Rye: Rye Whiskey,

Single Malt Whiskey: Malt Whiskey, Scotch? This isn't it. But when you are ready for a downright delicious American whisky, made in the style of the Scots? Here you go. Kissed with cherry wood smoke, Few Single Malt Whisky is the perfect addition to your after dinner enjoyment, but only in moderation.

Four Roses Distillery | 24

Lawrenceburg, KY

Only Four Roses handcrafts 10 distinct and extraordinary Bourbon recipes, then mingles them by hand to create our family of award winning brands. Artistry such as this is how we survived Prohibition, The Great Depression, Two World Wars, and 40 years of exile from the US, only to be named American Whisky Distiller of the Year for 2011, 2012, 2013, and 2015- four times in the last eight years - by Whisky Magazine. Handcrafting this way may be a bit more time consuming, but one sip, and you'll no doubt agree, it's worth the extra effort.

One trip to our historic Distillery on the scenic Salt River in Lawrenceburg, or to our unique single story rack Warehouse and Bottling Facility nestled in the quiet Kentucky countryside at Cox's Creek, and you'll begin to understand how our Bourbon has come to be so mellow. Of course, being able to sample a taste

of our award winning Bourbons at each location makes a trip to these very mellow places all that more rewarding.

Our award winning brand has withstood the test of time and is a true testament to the care and craftsmanship that goes into every bottle of Four Roses Bourbon. From our founder, Paul Jones Jr., to our Master Distiller Brent Elliott, we have a long history of expertise and dedication that is evident in every mellow sip.

Four Roses 130th Anniversary 2018 Limited Edition Small Batch:

Bourbon Whiskey, Nose: Hints of oak, ripe berries, and orange zest
Palate: Rich apricot, light spearmint, cinnamon and vanilla
Finish: Long and rich with mellow oak tones and fruit
Recipes: OBSF-13 years, OBSV- 10 years, OESV- 14 years, OESK- 16 years

Four Roses Bourbon: Bourbon Whiskey, Nose: Balance of Subtle Fruit & Spices. Palate: Crisp Fruit, Caramel, Vibrant Spice. Finish: Mellow, Long & Pleasant
Recipe: Up to 10

Four Roses Single Barrel Bourbon: Bourbon Whiskey, Nose: Dried Spice, Pear, Cocoa, Maple Syrup. Palate: Hints of Ripe Plum & Cherries, Robust. Finish: Smooth & Rich
Finish Recipe: OBSV

Four Roses Small Batch Bourbon: Bourbon Whiskey, Nose: Rich Fruit, Hints of Oak & Caramel. Palate: Rich, Creamy, Ripened Red Berries. Finish: Smooth & Long
Finish Recipe: OBSO, OBSK, OESO, OESK.

George Dickel | 49

Tullahoma, TN

Nestled on the Highland Rim of the Cumberland Plateau, you will find us about halfway between Nashville and Chattanooga. The ancient limestone shelf of this plateau provides water that runs fresh and clear from the nearby Cascade Springs, and it made the perfect spot to build a distillery.

In 1870, George A. Dickel used this same pure water to distill his first bottle of Tennessee Whisky in Cascade Hollow as well as many unique techniques when producing his premium whisky. Today, George Dickel Tennessee Whisky is still handcrafted with the same quality and attention to detail that ensures that each drop of George Dickel is as remarkable now as it was when the first batch was made. George A. Dickel discovered that whisky made during the winter was smoother than whisky made in the summer. So, George Dickel is the only Tennessee whisky to chill the whisky before it goes into the charcoal mellowing vats. This filters out the oils and fatty acids inherent in most whisky products. Then as it is now, Cascade Hollow is a place where time isn't measured in hours, days, or months, but in years. Where patience is not only a virtue, but an essential ingredient in making the finest Tennessee Whisky.

In fact, it is so smooth, George Dickel declared that because his whisky was as smooth as the finest scotch, he would always spell the "whiskey" in George Dickel Tennessee Whisky without an "e", keeping with the Scotch whisky tradition.

Great Lakes Distillery | 51

Milwaukee, WI

Great Lakes Distillery is a small-batch distillery located in Mil-

waukee, Wisconsin. (the first distillery in WI since prohibition!) We're a handful of people devoted to the craft of distilling and creating the best distilled spirits possible. Founder Guy Rehorst started Great Lakes Distillery in 2004 with a commitment to making truly original craft spirits that have "a little Wisconsin" in every drop.

Good Land Cranberry & Spice Liqueur: Liqueur, Central Wisconsin is one of the world's best regions for growing cranberries. It is only fitting that Great Lakes Distillery sources juice from this local good land to craft a one of a kind Cranberry Liqueur. This liqueur captures the true flavor of the cranberry, is more sweet than tart, and is incredibly delicious.

Good Land Orange Liqueur: Liqueur, Good Land Orange Liqueur with Spices is made using 150 pounds of fresh zest of oranges and lemons, lemon juice, orange juice, in each small batch along with coriander, ginger and pure cane sugar. Produced by distillation and maceration.

Kinnickinnic Blended Whiskey: Blended Whiskey, Our Kinnickinnic Whiskey is a blend of Straight Bourbon we have sourced from one of America's finest distilleries and a Malt whiskey and a Rye Whiskey we produce here at Great Lakes Distillery. We bottle it at 86 proof and we don't filter it so we can ensure ALL the very best flavor is making it into the bottle.

Rehorst Barrel Reserve Gin: Gin, Our Double Gold Gin aged where the barrel aging gives our Rehorst Barrel Reserve Gin a whole new dimension in flavor. Besides the usual gin botanical flavors, the exposure to oak adds characteristics typically found in whiskey or brandy.

Rehorst Citrus Honey: Flavored Vodka, We use real fruit, unlike most distilleries that typically use industrial flavorings. Their vodkas taste like candy, ours tastes like real fruit. Try it against any other citrus vodka and we're convinced you'll appreciate the REAL difference!

Rehorst Gin: Gin, Quite possibly, the best gin you could ever try. Won Double Gold at the S.F. World Spirit Competition. Made with 9 botanical ingredients including two never found in any gin before. The first, sweet basil adds a unique fresh floral character. Next, Wisconsin Ginseng - long recognized as the world's finest quality ginseng. This "New American" style gin is exceptional.

Rehorst Vodka: Vodka, Made 100% from grain our Vodka gets its naturally sweet and smooth taste from a mash of Wisconsin grown red wheat and red wheat malt. Discarding the heads and tails of each batch, only the most desirable 'middle cut' is bottled to produce the best-tasting vodka possible.

Roaring Dan's Maple Flavored Rum: Aged Rum, Roaring Dan's Rum is distilled from fermented grade "A" sugar cane molasses. Before a second distillation, pure Wisconsin maple syrup is added. The rum is then aged in a combination of new charred American white oak barrels and used bourbon barrels. The hint of maple we add gives Roaring Dan's Rum a buttery sweetness on palate entry followed by a dry finish.

Still & Oak Straight Bourbon Whiskey: Bourbon Whiskey, Still & Oak Bourbon has rich aromas of pecan pie, leather, caramel, vanilla, and chocolate. Initial flavors are a warm, malty, medium-full body taste with notes of clove, oak spices, vanilla, caramel, and dried fruit that ends with a delightful long lasting finish. A robust and multilayered bourbon. Mash bill of 67% Corn, 22% Malt and 11% Rye.

Still & Oak Straight Rye Whiskey: Rye Whiskey, 100% Rye. 100% Delicious. Aged in full size barrels, the aroma of Still & Oak Straight Rye Whiskey starts with vanilla and honey, intermingling with floral and rose notes. The first taste brings flavors of vanilla and honey that give way to a delicious oak, walnut, cinnamon and spice floral body. Silky, medium-long honeyed rye toast and spiced nut finish. A smooth and flavorful rye that will be a great addition to the rye whiskey category.

Hatch Distilling | 4

Egg Harbor, WI

Hatch Distilling Co. is in Door County Wisconsin. We are beekeepers, farmers, and distillers. We make all of our clear spirits from 100% Door County Honey. We are distilling a lineup of whiskeys from local organic grains.

Gin: Gin,

Limoncello: Liqueur,

Straight Bourbon: Bourbon Whiskey,

Straight Rye: Rye Whiskey,

Vodka: Vodka,

Heaven Hill Distillery | 6

Bardstown, KY

Heaven Hill Brands is America's largest independent family-owned and operated producer and marketer of distilled spirits. The idea of family is a guiding principle at Heaven Hill, providing continuity of leadership and consistency of mission in every part of our business.

Since the company was founded in 1935, the Shapira family has been a steady hand at the helm of Heaven Hill, through three generations and a multitude of changes to the industry. From the time the five founding brothers began the company after prohibition to its growth and diversification under second generation family members Max and Harry Shapira, to its current position as an acknowledged industry leader, Heaven Hill has always taken great pride in being family run. Now its third generation of family management is in place with Max Shapira's son Andy Shapira, daughter Kate S. Latts and her husband Alan Latts, the company's unique position in the industry is assured well into the future.

Deep Eddy: Vodka, Our original vodka is made in small batches from the highest-quality corn. We distill 10 times in our state-of-the-art column still

Deep Eddy Lemon: Flavored Vodka, Vodka made with real lemon juice and lightly sweetened with real cane sugar

Deep Eddy Ruby Red: Flavored Vodka, Infused with Ruby Red Grapefruit juice and lightly sweetened with cane sugar.

Elijah Craig Barrel Proof: Bourbon Whiskey, At full barrel proof, you can enjoy Elijah Craig much the same way our Master Distillers do when they sample straight from the barrel in our Kentucky rickhouses.

Elijah Craig Small Batch: Bourbon Whiskey, Elijah Craig Small Batch is the signature Bourbon bearing the name of Rev. Elijah Craig, a Bourbon pioneer who is credited as the first distiller to age his whiskey in charred oak barrels

Evan Williams Black: Bourbon Whiskey, Our Kentucky Straight Bourbon is full of character and simply done right.

Evan Williams Single Barrel: Bourbon Whiskey, handcrafted and specially selected by our Master Distillers. A five-time winner of "Whiskey of the Year," it's our most premium and decorated Bourbon that measures up to exacting standards.

Evan Williams White: Bourbon Whiskey, Evan Williams Bottled-in-Bond is aged under government supervision and meeting the exact requirements for a Bottled-in-Bond Bourbon.

Henry McKenna Single Barrel: Bourbon Whiskey, This high proof, Bottled-in-Bond Bourbon was named for Henry McKenna, the Irish

immigrant who adapted his family's whiskey recipe to work the grains he found in Kentucky.

Larceny: Bourbon Whiskey, Hand selected by the Master Distillers to have a taste profile of a six-year-old Kentucky Straight Bourbon Whiskey. Made with wheat as the secondary grain, instead of the traditional rye

High West Distillery | 35

Park City, UT

Utah's First distillery since the 1870's, High West Distillery and Saloon offers a truly unique experience as the world's only ski-in distillery and gastro-saloon. We are located at exactly 7000 feet in the Wasatch Range of the Rocky Mountains in Old Town Park City, Utah. High West Distillery and Saloon started with one man's passion to make a great Rocky Mountain Whiskey. Proprietor and distiller David Perkins married his background as a biochemist, his love of bourbon and cooking, and his passion for the American West to bring the craft of small-batch distilling back to Utah, of all places.

Infinity Beverages Winery & Distillery | 29

Eau Claire, WI

Infinity Beverages is Eau Claire's only Winery and Distillery. We're in the business of producing one-of-a-kind wines and spirits ranging from grape and fruit wines, port wines, vodka, whiskey, and more. Innovation is our mantra and by means of relentless "liquid innovation" is how all the wines and spirits from Infinity Beverages are produced.

Audacity Chile Pepper Vodka: Flavored Vodka, Naturally infused with REAL Red Chile Peppers & Cracked Black Peppercorns. Love spicy? This version of Audacity Vodka was made just for you! And yes, it's perfect in Bloody Mary's!

Audacity Vanilla Espresso: Flavored Vodka, Naturally infused with REAL Vanilla & Espresso Beans. Vanilla nuances and robust coffee flavors--perfect complement for espresso martinis.

Audacity Vodka: Vodka, Our original vodka. Made from sugar beets and apples. Alludes of a fruity nose. Finishes exquisitely clean and smooth.

Chocolate Oatmeal Stout Beerskey: Malt Whiskey, Begin with craft beer from our friends at Sand Creek Brewery of Black River Falls, WI. Double distill and gently age in micro barrels. Beerskey exhibits immense flavor complexities that are reminiscent of the full flavored craft beer from which it was derived. 100% Distilled from Chocolate Oatmeal Stout Craft Beer. Flavors of dried chocolate, rich smoke, and a hint of oats.

Doppelbock Beerskey: Malt Whiskey,

Experimental Maple Flavored Malt Whiskey: Malt Whiskey, 100% Malt Whiskey perfectly sweetened with a touch of Wisconsin-Made maple syrup. Just in time for the tree tapping season.

Experimental Tequila and Rum Barrel Aged Hopped Whiskey: Flavored Whiskey, Hop flavors similar to an IPA Beer with citrus forward hops (in terms of hop profile only --it does not taste like beer and is a spirit). Overall a lighter profile malt whiskey with fresh citrus hop flavors that is perfect for Summer drinking.

Experimental Triple Barrel Malt Whiskey: Malt Whiskey, 100% Malt Whiskey aged in barrels that were also used to age both raw and

locally roasted coffee beans. Nuances of coffee with notes of spice from the raw coffee beans.

Experimental Whiskey Barrel Vanilla Espresso Vodka: Flavored Vodka, Similar to Infinity's Best Selling Vanilla Espresso Infused Audacity Vodka except the espresso beans used in producing this limited release Experimental Vodka are the same whiskey barrel aged coffee beans used in producing the Triple Barrel Malt Whiskey. Slightly sweet with flavors of mocha/chocolate, charred whiskey barrel, and, of course, coffee.

J. Henry & Sons | 62

Dane, WI

J. Henry & Sons Wisconsin Straight Bourbon is a grain to glass farm where we add value to the heirloom red corn, wheat and rye we grow to produce award winning, bourbon as it was meant to be, aged slowly, balanced and strong, smooth and delicious. We take our time and hope you will too sharing our bourbon with family and friends with conversation, celebrations, good meals and good times. Cheers!

Come visit our seed corn farm where we make the bourbon magic in our 100 year old dairy barn, do a tour, nosing, tasting of all three (soon to be four!) expressions of our bourbon. We are open for your visit or event, Thursday - Monday from noon to 5: 00pm with tours on the even hours. Go to our webpage and schedule a tour today! <https://jhenryandsons.com/schedule/>

J Henry & Sons Bellefontaine Reserve: Bourbon Whiskey, Small batch bourbon slow reduced and finished in a Cognac barrel

J Henry & Sons Small Batch Bourbon: Bourbon Whiskey, Small Batch blend of ten 53 gallon barrels aged for five or more years and proofed to 46% ABV

J. Henry & Sons Patton Road Reserve: Bourbon Whiskey, Best of Category and Best of Class winner in the American Distillers Institute Whiskey competition. Single barrel, cask strength bourbon, barrels selected for their character and pure expression of what bourbon should be.

New Spirit - J. Henry & Sons 7 Year Patton Road Reserve: Bourbon Whiskey, Single barrel, cask strength Patton Road Reserve Aged 7 Years in our non-electrified rick house on the farm.

New Spirit-J Henry & Sons Limited Edition 10 year blend: , Special blend of carefully selected barrels including some of our first 10 years aged barrels.

Jacob Rieger & Co. | 54

Kansas City, MO

Jacob Rieger & Company was originally founded in 1887 in Kansas City's West Bottoms Livestock Exchange district. The distillery produced over 100 alcoholic products on a national basis, including the iconic Monogram Whiskey, but it was forced to close in 1919 with the advent of Prohibition. In 2014, 95 years after Prohibition, the brand was relaunched by business partners Ryan Maybee, creator of Manifesto, and Andy Rieger, the great-great-grandson of Jacob Rieger. The current distillery is located in the historic Electric Park district within the East Bottoms of Kansas City.

Caffè Amaro: Amaro, Caffè Amaro begins with the selection of a single origin coffee roast that is combined with a variety of botanicals includ-

ing orange, cardamom, vanilla, and gentian. Caffè Amaro spends a brief amount of time in a barrel, resulting in a rich, bittersweet flavor that works great in cocktails or enjoyed by itself as a digestivo.

Kansas City Whiskey: Blended Whiskey, Kansas City Whiskey pays tribute to the original brand by utilizing a blend of a straight Bourbon, light corn, and straight Rye Whiskeys, as well as a small amount of 15 year old Oloroso Sherry from the Williams & Humbert Bodega in Jerez, Spain.

Midwestern Dry Gin: Gin, Midwestern Dry Gin is the brain child of the world's top Gin distiller, Tom Nichol. By selecting the finest botanicals: Juniper Berries, Coriander Seeds, Angelica Root, Orange Peel, and Licorice Root, the result is a bold, full-flavored Gin perfect for sipping on the rocks or ideal for classic Gin cocktails.

Midwestern Premium Vodka: Wheat Vodka, Our Midwestern Premium Vodka is 100% wheat based and conveys a clean and smooth flavor, as well as a full body and rich texture. Given a final distillation in our 750-gallon copper pot still, we are able to round out the spirit while giving it a full-body mouth feel.

Jefferson's Bourbon | 31

Louisville, KY

Founded in 1997, Jefferson's is the brainchild of Trey Zoeller and his father Chet, a famed bourbon historian. They were continuing a family tradition that goes back to Trey's 8th generation grandmother who was arrested in 1799 for the "production and sales of spirituous liquors." To personify the brand, they chose Thomas Jefferson—known for his curiosity and experimental spirit. This is a mindset to which Trey has dedicated himself, pushing the boundaries of the definition of bourbon. Upholding tradition, yet always discovering new possibilities. The home of Jefferson's Bourbon is located in the heart of Bourbon Country, and just minutes from downtown Louisville, at the Kentucky Artisan Distillery in Crestwood, Kentucky

Jim Beam Small Batch | 36

Shepherdsville, KY

Jacob Beam sold his first barrel of bourbon in 1795, laying the foundation for an enduring family business that lasted through even the hardships of Prohibition—which led the family to try growing citrus, coal mining and even running a lime quarry. After repeal in 1933, however, the Beam family quickly returned to producing bourbon. In fact, at aged 70, James Beauregard Beam, or "Jim"—the namesake behind Jim Beam® bourbon—personally rebuilt the family's distillery, by hand, in just 120 days.

After seven generations and 30 family members of master distillers, the Jim Beam family tradition continues on today. In 2005, Frederick Booker Noe III, the great-grandson of Jim Beam, filled the 10 millionth barrel of Jim Beam, keeping the tradition of Jacob Beam alive for the next generation of bourbon drinkers.

Bakers: Bourbon Whiskey, This stuff is quite good. I would file this under the "dangerously drinkable" label in my personal stash. At first glance, the 107 proof designation might give the impression of a real

burner, however it is precisely the warmth from the alcohol that saves this bourbon from falling off into the realm of being sickly sweet.

Basil Hayden: Bourbon Whiskey, One of the four bourbons in the Jim Beam, Small Batch Collection and bottled at a much lighter 80 proof, Basil Hayden is an easy drinking, well balanced whiskey. Beam Global recreated Basil Hayden, Sr's original mash bill when producing this bourbon as Hayden is credited with increasing the percentage of rye in the mash

Basil Hayden Dark Rye: Rye Whiskey, The new Basil Hayden's Dark Rye whiskey, according to those behind it, brings into one bottle an interesting mix of alcohol to create this expression. What you've got in this is Kentucky straight rye whiskey, with its characteristic spiciness, balanced with the soft, rounded presence of Canadian rye from the Alberta Distillery. These two ryes are then touched with California port to add both a hint of sweetness and a deep ruby color to the final blend.

Bookers: Bourbon Whiskey, Booker's Bourbon is a rare barrel strength bourbon, bottled uncut and unfiltered*. But you obviously know a good bit about bourbon, because you don't end up here by mistake. We don't advertise. We don't do social media. We just do bourbon. We focus on the sweet spot. The center of the rackhouse where the temperature and humidity stars align to create the deepest and most intense flavors. Once it's aged to perfection, which always varies, the liquid is bottled uncut and unfiltered*. We don't add, we don't water down, and we don't apologize for it. For some people, it may be too much. But for true bourbon fans, it's probably the best ever.

Jim Beam Black: Bourbon Whiskey, 2016 World's Best Bourbon

Jim Beam Distillers Cut: Bourbon Whiskey, From barrels personally selected by 7th generation Beam Family Distiller Fred Noe himself, this whiskey is 100-proof, unfiltered and aged 5-6 years, resulting in a bourbon with more body and fuller flavor. Jim Beam® Distiller's Cut builds nicely in a cocktail, can be enjoyed neat, or on the rocks.

Jim Beam Distillers Masterpiece: Bourbon Whiskey, Previously available exclusively at the distillery, this bourbon was extra-aged and finished in Pedro Ximénez sherry casks. Aroma of dark, rich fruits, including plums, cherries, and raspberries. Notes of chewy leather, moist tobacco, coffee and dark chocolate on the palate. Bold, slightly sweet finish.

Jim Beam Single Barrel - Robin Room: , Knob Creek Single Barrel: Bourbon Whiskey, Knob Creek Single Barrel Selections from Robin Room and Cask & Ale Knob Creek Smoked Maple: Bourbon Whiskey

Knob Creek Single Barrel: Bourbon Whiskey, **Knob Creek Twice Barreled:** Bourbon Whiskey, **Maker's Mark:** Bourbon Whiskey, A small-batch bourbon whiskey produced in Loretto, Kentucky, by Beam Suntory. It is bottled at 90 U.S. proof and sold in distinctively squarish bottles sealed with red wax.

Makers 46: Wheat Whiskey, Maker's 46 starts off as standard Maker's Mark, which is a wheated bourbon made in batches of less than 1,000 gallons. Then, heavily seared French oak staves are placed in just-emptied standard Maker's Mark barrels, which are then refilled and returned to the warehouses to finish aging for an undisclosed amount of time.

Makers Mark Cask Strength: Bourbon Whiskey, A good balance of sweet and spice with a full-bodied mouth feel that coats your tongue in complex flavors.

Makers Mark Private Select: Bourbon Whiskey, A program that allows retailers and bars the opportunity to create their own Maker's Mark bottling. Participants are taken to Loretto, Kentucky to the Maker's Mark Distillery where they are allowed to taste and select from five different types of staves whiskey which is aged in each. The staves are: Maker's 46, Baked American Pure 2, Seared French Cuvée, Roasted French Mocha, and Toasted French Spice. They are then allowed to create their own "recipe", which will be stated on the back of the bottle which types of staves they use. The whiskey is fully matured cask strength Maker's Mark and is further aged for 9 weeks with these selected staves. As these are cask-strength single barrels, the ABV will vary for each barrel selected and, of course, will be stated on each bottle. Discover at Robin Room & Steve's Liquor.

Journeyman Distillery | 21

Three Oaks, MI

Journeyman Distillery is a family owned and operated business. Founded in 2010, we are one of the first 300 distilleries operating in the US post-prohibition as well as one of a select few distilleries in the world that produces a range of spirits that include estate-grown, certified organic, kosher and gluten-free spirits without the use of synthetic fertilizers, artificial pesticides, herbicides, antibiotics, growth hormones, or genetically modified organisms. Located in the historic Featherbone Factory in Three Oaks, MI (population 1, 622), we accommodated over 200, 000 visitors in 2018 to our distillery, restaurant, event spaces and 30, 000 sq. ft putting green. We hope you'll come for a visit soon!

Field Gin by Journeyman Distillery: Gin, The 1893 World's Columbian Exposition in Chicago showcased over 1, 500 different botanicals currently preserved by the museum. 27 historical botanicals were selected to produce a complex gin that reflects the amazing history of the Field Museum. Certified Gluten Free.

Field Rye by Journeyman Distillery: Rye Whiskey, Inspired by the 1893 World's Columbian Exposition in Chicago that showcased over 1, 500 different species currently preserved by the Field Museum the Field Rye is finished for three months using one of the world's oldest sweeteners the Black Mission Fig.

Field Vodka by Journeyman Distillery: Vodka, In honor of the Field Museum & the 1893 World's Columbian Exposition species showcased in Chicago (the same year the museum founded); Bloody Butcher red corn was selected as the sole ingredient for the Vodka as part of the Field Spirits Collection. Certified Gluten Free.

Journeyman Bilberry Black Hearts Gin: Gin, The Bilberry (cousin to the huckleberry & blueberry) takes the stage alongside more traditional gin botanicals to produce this unique American Style Gin. 100% organic wheat distillate with 12 botanicals. Grain-to-bottle, Certified Organic & Kosher. The Game-Changing Gins of the Midwest – Wine Enthusiast 2018.

Journeyman Corsets Whips and Whiskey – Cask Strength: Wheat Whiskey, This 100% organic wheat whiskey at cask strength celebrates all the items manufactured in the historic Featherbone Factory in Three Oaks, MI since the 1800's. Released annually and allocated. Grain-to-bottle, Certified Organic & Kosher

Journeyman Featherbone Bourbon: Bourbon Whiskey, This bourbon embodies "terroir" using Midwestern grains and water from an underground aquifer - 70% white corn / 25% wheat / 5% rye comprise the mash bill. Grain-to-bottle, Certified Organic & Kosher. 10 Great Bourbons Distilled Outside of Kentucky – Men's Journal

Journeyman Last Feather Rye: Rye Whiskey, One of the few wheat heavy rye whiskies on the market; a beautiful balance of the spice of rye and sweetness of wheat with a 60% organic rye / 40% organic wheat mash bill. Grain-to-bottle, Certified Organic & Kosher. 91 pts – Jim Murray's Whiskey Bible 2018.

Journeyman Not a King Rye: Rye Whiskey, A tribute to George Washington, our first president and also one of America's first distillers. This is a limited release whiskey made available on Presidents Day each year. Grain-to-bottle & Kosher with a 60% organic rye / 40% organic corn mash bill. 5-stars / Highest Recommendation – F. Paul Pacult's Spirit Journal.

Journeyman Red Arrow Vodka: Wheat Vodka, One of the few grain-to-bottle, certified organic & kosher vodkas made using 100% locally sourced organic non-gmo wheat. Creamy and smooth on the palate even at 90 proof. Grain-to-bottle, Certified Organic & Kosher. 10 Best Craft Vodka Distilleries – USA Today.

Journeyman Silver Cross Four Grain Whiskey: Grain Whiskey, A whiskey comprised of equal parts – 25% each of organic rye / corn / wheat / barley. "Four Grains Fore Golf" donates 1% of sales from this

whiskey back to teaching kids the game of golf. Grain-to-bottle, Certified Organic & Kosher. 92 pts – Beverage Tasting Institute

King's County | 7

New York, NY

Kings County Distillery, located in the Brooklyn's Navy Yard is New York City's premier craft distillery and among the most acclaimed small distilleries in the United States producing corn whiskey and bourbon whiskey.

Koval Distillery | 87

Chicago, IL

KOVAL is the first distillery in Chicago, IL since Prohibition. Handmade, Organic & Kosher, Grain to Bottle Whiskeys, Liqueurs, and Spirits.

Lacrosse Distillery | 1

La Crosse, WI

At La Crosse Distilling Co. we source our water locally from the region's glacial aquifers, seek only the finest organic ingredients and obsess over every detail; making each of our spirits a unique expression of a particular place, a farmer's passion and our careful work. Join us at our new geothermal powered distillery and tasting room where Genuine Wisconsin Spirit is captured in every sip.

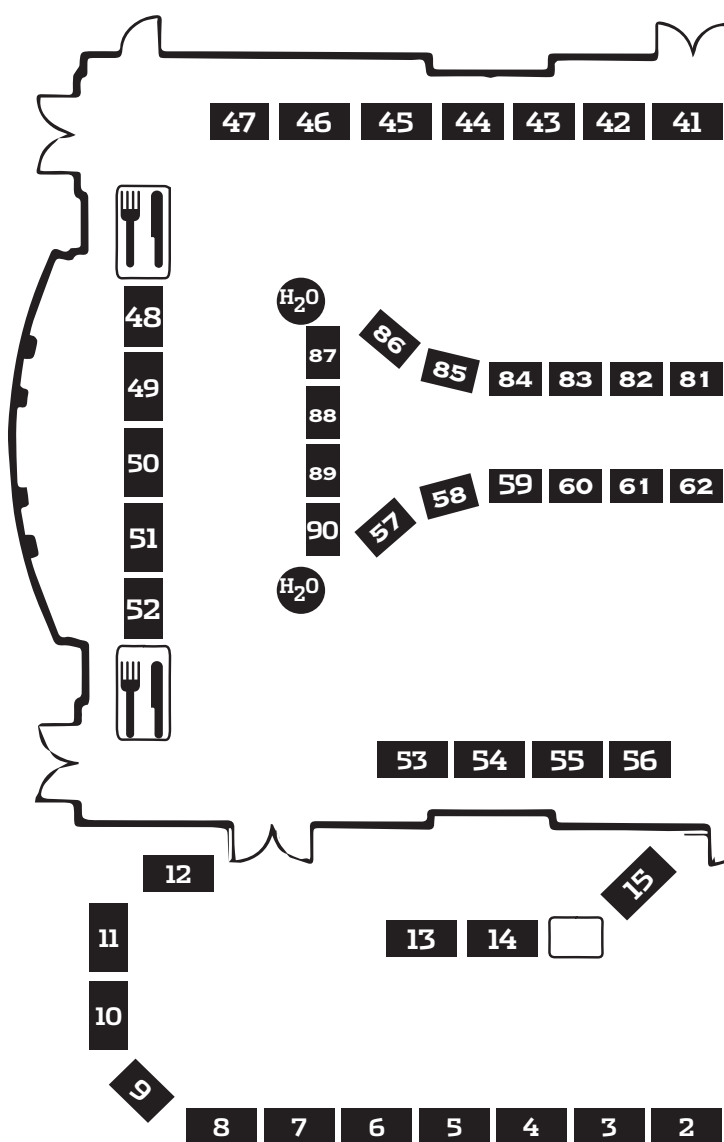
Letherbee Distillers | 47

Chicago, IL

Barrel-Aged Absinthe: Absinthe, - Barrel Aged for 6 Months, New, Charred American Oak, Full Sized Barrels (53 Gal.), Anise Seed, Fennel, & Wormwood, Neutral Grain Base. Letherbee's Barrel-Aged Absinthe draws its caramel hue from a six-month stint in unused, charred-oak casks. A straightforward white absinthe recipe mellows in the aging process, softening the anise notes to let sumptuous floral and spice layers resonate. Besides the color, the full-sized barrels also imbue the Absinthe Brun with toasty hints of vanilla and caramel. Bottled at 126 proof, the spirit-forward drink is an addictive sipper that can also add depth to a variety of cocktails.

Fernet: Fernet, - 20 Botanicals, - Italian-Style Bitter Liqueur, - Aperitif/Digestif Argentiniens mix it with cola, San Franciscans take it with a ginger ale back, and Italians sip it neat. Wherever you are in the world, one thing is certain—Fernet is not going away. Letherbee's freshly refined take on the signature digestif is smooth, perhaps startlingly so. The prominence of saffron evokes popular Fernet, but supporting notes of rhubarb root and myrrh gum scaffold the palate as to not let bitter notes overpower. Spearmint and eucalyptus lend a subtle, pleasant mentholated finish. Given Letherbee's penchant for balanced

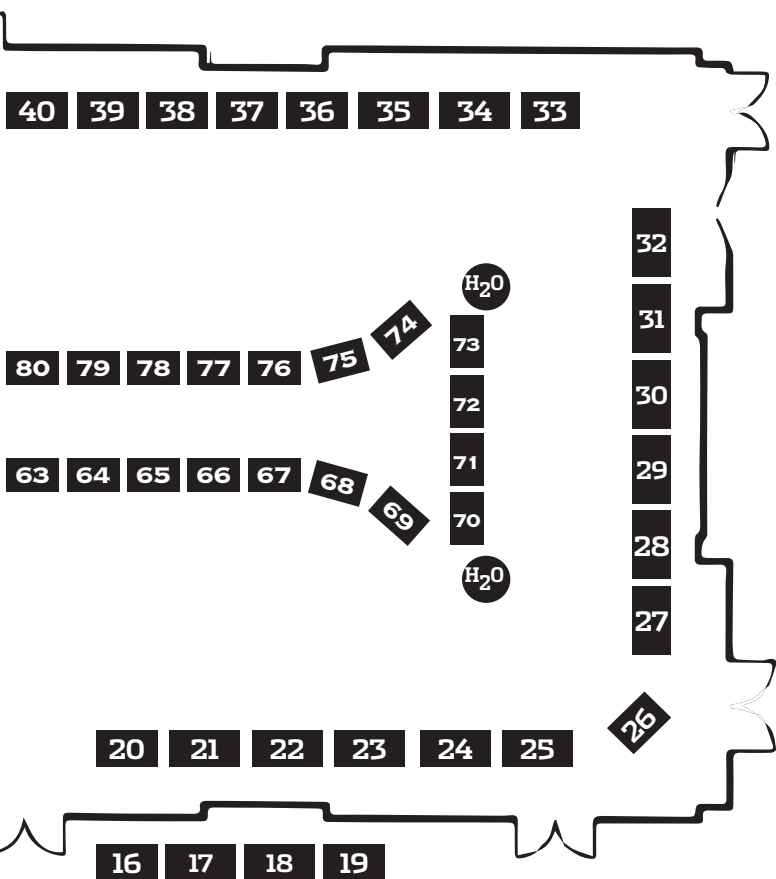
Edgewater I



Booth numbers by vendor

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Bearcat Bourbon	76	Few Spiritis.....	79
Big Gin/Captiva Spirits.....	65	Four Roses Distillery	24
Bittercube	74	George Dickel	49
Blaum Bros.	25	Great Lakes Distillery	51
Breckenridge Distillery	8	Great Northern Distillery.....	
Brown-Forman.....	69	Hatch Distilling.....	4
Buffalo Trace.....	20	Heaven Hill Distillery	6
Bulleit	50	High West Distillery.....	35
Cedar Ridge Distillery.....	84	Infinity Beverages Winery & Distillery.....	29
Central Standard	5	J. Henry & Sons.....	62
CH Distillery	57	Jacob Rieger & Co.	54
Chicago Distilling.....	45	Jefferson's Bourbon.....	31
Cider House of Wisconsin & Black Death Barrels.....	32	Jim Beam Small Batch.....	36
Clear Creek	65	Journeyman Distillery	21
Copper & Kings.....	27	King's County	7
Coquetel Spirits Co.	46	Koval Distillery.....	87
Crooked Water Spirits	82	Kringle Cream	9
Cut Water Spirits.....	2	Lacrosse Distillery	1
Dancing Goat Distillery	56	Letherbee Distillers	47

Hotel—Grand Ballroom



Bathrooms →

Seminars

Located in the Mendota Ballroom below the grand ballroom. Access via the stairs or elevator.

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DISTILL AMERICA

The 11th Annual

Celebration of American Distilling

The Madison Malt Society
would like to thank the following
for making this years event
a wonderful success:

Barriques Wine, Spirits, and Coffee

Carr Valley Cheese Co.

Black Death Barrels

Buffalo Trace

Dancing Goat

Edgewater Hotel

Gail Ambrosius Chocolates

Isthmus Publishing

Madison Chocolate Co.

Maximum Ink

McFarland Liquor

Star Liquor

Steve's Liquor

Spirited Women

The Cannery Wine and Spirits

The Malt House

Union Gab

WI Dept of Revenue

Wisconsin Craft Distillers Guild

Yahara Bay

AND ALL OUR VOLUNTEERS!

THANK YOU!

WI	New Richmond	45th Parallel
KY	Lexington	Alltech
OR	Portland	Aviation Gin
MO	Ste. Genevieve	Bearcat Bourbon
WA	Seattle	Big Gin/Captiva Spirits
WI	Milwaukee	Bittercube
IL	Galena	Blaum Bros.
CO	Breckenridge	Breckenridge Distillery
KY	Louisville	Brown-Forman
KY	Frankfort	Buffalo Trace
KY	Lawrenceburg	Bulleit
IA	Swisher	Cedar Ridge Distillery
WI	Milwaukee	Central Standard
IL	Chicago	CH Distillery
IL	Chicago	Chicago Distilling
WI	McFarland	Cider House of Wisconsin & Black Death Barrels
		Clear Creek
OR	Hood River	Copper & Kings
KY	Louisville	Coquetel Spirits Co.
IL	Chicago	Crooked Water Spirits
MN	Minneapolis	Cut Water Spirits
CA	San Diego	Dancing Goat Distillery
WI	Cambridge	Domeloz
WI	Madison	Door County Distilling
WI	Sturgeon Bay	Driftless Glen
WI	Baraboo	Few Spirits
IL	Evanston	Four Roses Distillery
KY	Lawrenceburg	George Dickel
TN	Tullahoma	Great Lakes Distillery
WI	Milwaukee	Great Northern Distillery
WI	Plover	Hatch Distilling
WI	Egg Harbor	Heaven Hill Distillery
KY	Bardstown	High West Distillery
UT	Park City	Infinity Beverages Winery & Distillery
WI	Eau Claire	J. Henry & Sons
WI	Dane	Jacob Rieger & Co.
MO	Kansas City	Jefferson's Bourbon
KY	Louisville	Jim Beam Small Batch
KY	Shepherdsville	Journeyman Distillery
MI	Three Oaks	King's County
NY	New York	Koval Distillery
IL	Chicago	Kringle Cream
WI	MADISON	Lacrosse Distillery
WI	La Crosse	Letherbee Distillers
IL	Chicago	Limestone Branch
KY	Lebanon	Lux Row Distillery
KY	Bardstown	MGP Products
KS	Atchison	Michter's
KY	Louisville	Milk And Honey Liquor
WI	Milwaukee	Mississippi River Distilling
IA	Le Claire	Natural Spirits
WI	Madison	Nessalla Kombucha
WI	Madison	New Holland Artisan Spirits
MI	Holland	Northern Waters Distillery
WI	Minocqua	Old Sugar Distillery
WI	Madison	Ole Smoky Distilling
TN	Gatlinburg	Oppidan Spirits
IL	Chicago	Phillips Distributing
WI	Madison	Plain Spoke Cocktail Co.
WI	Madison	Quincy Street
IL	Riverside	Rökker Premium Spirits
WI	Madison	Rabbit Hole
KY	Louisville	Rhine Hall
IL	Chicago	Rush Creek Distilling
IL	Harvard	Sagamore Spirit
MD	Baltimore	Samson & Surrey
FL	Miami	Smooth Ambler Spirits
WV	Maxwelton	SoulBoxer Cocktail Co.
WI	Pewaukee	Spirited Women Cocktails
WI	Madison	Square One
MO	Saint Louis	St. George Spirits
CA	Alameda	State Line Distillery
WI	Madison	Sweet Amber Distilling
CA	Santa Monica	Tattersall Distilling
MN	Minneapolis	Templeton Rye
IA	Templeton	Tito, AôS
TX	Austin	Traverse City Whiskey Co.
MI	Traverse City	Twisted Path Distillery
WI	Milwaukee	Two Brothers Artisan Spirits
IL	Warrenville	Two Tall Distilling
WI	Sun Prairie	Vanjak Vodka
CO	Golden	Vikre Distillery
MN	Duluth	Western Spirits
KY	Bowling Green	Westland Distillery
WA	Seattle	Whistle Pig
VT	Shoreham	White Winter Winery/Meadery
WI	Iron River	Wild Turkey
KY	Lawrenceburg	WJ Deutsch
CT	Stamford	Wollersheim Distillery
WI	Prairie du Sac	Yahara Bay Distillers
WI	Madison	

Verdors by State

flavors, this Fernet is versatile—shoot it, sip it after a meal, add it to coffee, or mix it in a complex cocktail.

Letherbee Bësk: Liqueur, - 6 Botanicals, - Bësk = “Bitter” in Swedish, - Aperitif/Digestif Letherbee unites with R. Franklin for a refined rendition of BËSK—a relatively obscure yet locally infamous Swedish liqueur dominated by wormwood. The bitter shot initially hits with flavors of grapefruit before an onslaught of wormwood alongside earthy gentian root—an effect that lingers on the palate for quite a surprising while. Beneath the acrid din of the more acute tasting notes rests more gentle traces of juniper, star anise, and elderflower musk. Bottled at 100 proof, Letherbee’s BËSK remains an esoteric shot for adventurous drinkers, but the bitter liqueur can be gracefully incorporated into sophisticated cocktails. Letherbee Fernet - 70 Proof / 35% ABV - 20 Botanicals - Italian-Style Bitter Liqueur - Aperitif/Digestif Argentinians mix it with cola, San Franciscans take it with a ginger ale back, and and Italians sip it neat. Wherever you are in the world, one thing is certain—Fernet is not going away. Letherbee’s freshly refined take on the signature digestif is smooth, perhaps startlingly so. The prominence of saffron evokes popular Fernet, but supporting notes of rhubarb root and myrrh gum scaffold the palate as to not let bitter notes overpower. Spearmint and eucalyptus lend a subtle, pleasant mentholated finish. Given Letherbee’s penchant for balanced flavors, this Fernet is versatile—shoot it, sip it after a meal, add it to coffee, or mix it in a complex cocktail. Letherbee Barrel-Aged Absinthe - 126 Proof / 63% Abv - Barrel Aged for 6 Months - New, Charred American Oak - Full Sized Barrels (53 Gal.) - Anise Seed, Fennel, & Wormwood - Neutral Grain Base Letherbee’s Barrel-Aged Absinthe draws its caramel hue from a six-month stint in unused, charred-oak casks. A straightforward white absinthe recipe mellows in the aging process, softening the anise notes to let sumptuous floral and spice layers resonate. Besides the color, the full-sized barrels also imbue the Absinthe Brun with toasty hints of vanilla and caramel. Bottled at 126 proof, the spirit-forward drink is an addictive sipper that can also add depth to a variety of cocktails.

Letherbee Original Label Gin: Gin, - Un-chill Filtered- 11 Botanicals- Pot Still, Maceration Method- Neutral Grain Base- 1.75L, 1L, 750mL, 200mL Few gins unfold like Letherbee’s flagship tippie, distilled by hand with a clean yet robust blend of 11 botanicals. Juniper spearheads a mélange of spices, including coriander, cardamom, and cinnamon, while cubeb berries evoke a touch of pepper and a hint of ginger in the finish. Lemon and orange peel lend the dry, balanced concoction a bit of room for keen drinkers to pick up subtle notes of licorice and almond. At 96 proof, Letherbee Gin shines in all contexts, whether sipped straight, louché with a few drops of water until slightly cloudy, or mixed in a cocktail.

Limestone Branch | 16

Lebanon, KY

Limestone Branch Distillery was founded in 2010 by brothers Steve and Paul Beam, whose ancestral roots run deep in the bourbon industry – on both sides of their family – making them seventh generation distillers. Their great-great grandfather was Joseph Washington Dant, an early bourbon pioneer. And their great grandfather was Minor Case Beam, the eldest son of Joseph M. Beam, of the legendary Beam lineage

Minor Case Rye: Rye Whiskey, Yellowstone Limited Edition 2017: Bourbon Whiskey, A true family affair, in 1910 my father's grandfather, Minor Case Beam, sold his Old Trump Distillery to Joseph Bernard Dant, pioneer distiller and relative to my mother, and began producing Yellowstone at the distillery. I am proud to welcome the Yellowstone brand back to our family 105 years later with this perfectly smooth blend of the finest 12-year rye, 7-year rye, and 7-year wheated Kentucky Straight Bourbon Whiskey, lovingly bottled at 105 proof: the only way to celebrate this family legacy. This bourbon is aged for an additional nine months in wine casks before bottling to give it a unique but natural flavor.

Yellowstone Select: Bourbon Whiskey, A hand-picked blend of sweet, spicy, and smoky bourbons

Lux Row Distillery | 16

Bardstown, KY

Real roots, real family, real products: Lux Row Distillers – a new bourbon distillery experience coming to the Kentucky Bourbon Trail in 2018 – is a family-owned venture, bringing the Lux family history and spirits tradition to the bourbon industry. Lux Row Distillers will be the home of Luxco's bourbon brands, including Rebel Yell, Blood Oath, David Nicholson and Ezra Brooks Kentucky Straight Bourbons. Located in the heart of Bardstown, Kentucky, the 18, 000-square foot Lux Row Distillers will include a visitor center, six barrel warehouses, a tasting room, and event space, making for an all-encompassing bourbon experience. The 70-acre property is home to an 18th century stone house – which will remain and is registered as a National Historic Place – and a long, tree-lined driveway that will provide a scenic entrance to the future distillery.

Blood Oath Pact 4: Bourbon Whiskey, Blood Oath Pact 4 is a masterful union of three well-bred bourbons. The first, an extra-aged-12-year-old bourbon. The second, a rich 10-year-old-bourbon. The third, a 9-year-old bourbon finished in toasted barrels.

David Nicholson 1843: Bourbon Whiskey, A 'wheated' bourbon that provides an exceptionally smooth flavor and finish.

David Nicholson Reserve: Bourbon Whiskey, An extra-aged 'ryed' bourbon that provides full-bodied flavor and a distinct, spicy taste.

MGP Products | 10

Atchison, KS

MGP is an historic 170-year-old distillery in Lawrenceburg,

Indiana, MGP is a leading U.S. supplier of bourbons, whiskeys, distilled gins, and vodka, and the largest U.S. supplier of rye whiskey and distilled gin.

Eight and Sand: Bourbon Whiskey, Blended Bourbon Whiskey

George Remus: Bourbon Whiskey, **Remus Repeal Reserve Series**

2: Bourbon Whiskey, Reserve Series a Medley of 4 different bourbon barrels

Rossville Union Barrel Proof Rye Whiskey: Rye Whiskey, Batch is from 83 Barrels

Rossville Union Master Craft Rye: Rye Whiskey, Blended in 159 Barrels

Till: Wheat Vodka,

Michter's | 44

Louisville, KY

10 Year Single Barrel Kentucky Straight Bourbon: Bourbon Whiskey, Served during VIP. The "Best American Whiskey" according to Food & Wine magazine, our 10 Year Single Barrel Bourbon represents the culmination of over a decade of patient aging in specially chosen, new charred American white oak barrels.

US*1 American Whiskey: Bourbon Whiskey, Unlike Bourbon or Rye, which, by definition, must be aged in new oak barrels, our US 1 Unblended American Whiskey is aged in a way that utilizes bourbon-soaked barrels to achieve a rich and unique flavor profile. In late 2013, Master Distiller Willie Pratt agreed to re-release our US 1 Unblended American Whiskey after a nearly three-year absence from the market, deeming it "just right" and "the best it's ever been." Crucially, our US 1 Unblended American Whiskey never contains grain neutral spirits – hence its "unblended" distinction.

US*1 Kentucky Straight Rye: Rye Whiskey, Our Michter's US1 Kentucky Straight Rye is made from select American rye grain that is sheared to maximize the extraction of flavor from the grain. Ideal neat or in cocktails, every bottle comes from a single barrel – a unique attribute reflecting our extraordinary commitment to offering Kentucky Straight Rye whiskey of the absolute highest quality at every level of the Michter's range

US*1 Sour Mash: Grain Whiskey, During the 1970s and 1980s, Michter's Original Sour Mash Whiskey was the distillery's single most popular product. While the "Sour Mash" moniker originated from the whiskey production process of the same name – whereby some previously fermented mash is used as the starter for the new mash to be fermented, much like making sourdough bread – Michter's Original Sour Mash earned distinction for its unique taste. With its unique grain selection, it cannot be categorized as a rye or a bourbon. After disappearing from the market in 1989, Michter's Original Sour Mash Whiskey made a triumphant return in 2012 with its introduction into the US1 line

US*1 Straight Bourbon: Bourbon Whiskey, A straight bourbon made from a carefully selected mashbill that features the highest quality American corn. It is then matured to the peak of perfection. Truly "small batch" each batch of our US1 Kentucky Straight Bourbon is batched in a holding tank sized to fit a maximum of twenty full barrels, leaving no margin for "blending out" imperfection and thus necessitating excellence from every barrel. Reflecting the spirit of the Bluegrass State, Michter's US1 Kentucky Straight Bourbon is nuanced, mellow and earthy

Milk And Honey Liquor | 17

Milwaukee, WI

What is Date Honey? From as far back as 3,000 B.C., date palms

were cultivated for their sweet, delicious fruit. History records that the finest dates in the world were produced in the ancient Mediterranean kingdom of Judea. The Greeks and Romans referred to this region as the "Land of the Date". Emperors no less than Augustus and Pompeii extolled the virtues of Judean dates. Mark Anthony gifted Judean date plantations to Cleopatra as a symbol of his love and affection.

Judean dates were processed into a dark, rich syrup called date honey. It was date honey - not bee honey - that was the real honey of the legendary "land flowing with milk and honey". In ancient times, milk and date honey was revered as a divine elixir of love, blessing, and prosperity.

Milk & Honey: Liqueur, All natural cream liqueur. Very smooth, not too sweet, dangerously delicious. Made with real cream, grain spirits, and medjool date honey imported from Sea of Galilee.

Mississippi River Distilling | 86

Le Claire, IA

Craft distiller with product handmade from local grain. Enjoy a free tour, buy a bottle or sit down in our cocktail house for a beautiful view of the Mississippi Just 2 miles north of I-80 at exit 306 LeClaire, IA.

Natural Spirits | 61

Madison, WI

Beginning with our Cantaloupe Cream Liqueur in early 2017, Natural Spirits, LLC has focused on creating unique products using only natural flavors. In late 2017, we introduced Mango and Maple Bourbon Barrel Coffee Cream Liqueur, along with Gingerbread Cream Liqueur as a seasonal offering! We were proud to see Cantaloupe and Maple Bourbon Barrel Coffee Cream Liqueurs go on to win silver medals in the 2018 San Francisco International Spirits Competition, thought by many to be the most prestigious competition in the industry!

Most recently, we created our new Honey Gin, which is a botanical focused, moderate juniper Gin, blended with raw, local honey.

All our products stand well on their own, though we have many incredible cocktails ideas listed on our website www.naturalspirit-sllc.com, Cheers!

Cantaloupe Cream Liqueur: Liqueur, A luxurious blend of luscious cream and ripe cantaloupe flavor; fruity, silky, and always enjoyable.

Gingerbread Cream Liqueur: Liqueur, Gingerbread spice blended with cream - A classic holiday treat for your taste buds.

Honey Gin: Gin, A botanical focused Gin with moderate juniper, blended with raw, local honey.

Mango Cream Liqueur: Liqueur, A delicious, tropical blend of tangy mango and cream. A flavor to be savored anytime!

Maple Bourbon Barrel Coffee Cream Liqueur: Liqueur, A harmonious blend of sweet, rich maple, smooth, mellow bourbon, bold, robust coffee, and cream.

Nessalla Kombucha | 11

Madison, WI

NessAlla Kombucha is a local, craft brewed, certified organic kombucha from Madison WI. Available in 8 flavors- awesome on it's own but makes an incredible mixer!! Try one of our CBD Kombucha cocktails. Nazdarovya!

Hibiscus Cardamom Ginger: Kombucha,

Jasmine Butterfly CBD: Kombucha,

Lemongrass Ginger: Kombucha, Lemongrass Ginger, Raspberry, Hibiscus Cardamom Ginger, Peach Blush, Jasmine Butterfly CBD

Peach Blush: Kombucha, Remember that time you were driving North on Highway 14 to La Crosse, Wisconsin and you stopped at an orchard to pick fresh peaches? Remember how deliciously ripe and fruity that freshly picked peach tasted? Our Peach Blush Kombucha will bring you right back to that moment...chin drippingly sweet with balanced acidity and low tannins.

Raspberry: Kombucha, Perfectly acidic with low tannins, this tea has very strong raspberry flavor with a lovely tart bite.

New Holland Artisan Spirits | 18

Holland, MI

New Holland Brewing Company's deep roots in the craft industry go back to 1997. Their role as an integral member of the artisan approach is something they take seriously, yet engage lightheartedly.

New Holland Brewing believes the art of craft lives in fostering rich experiences for their customers, through creating authentic beer, spirits and food while providing great service. Recognized for their creativity and artistry, New Holland's mission to improve the lives of craft consumers everywhere is seen in their diverse, balanced collection of beer and spirits.

New Holland brews and distills at three locations in Holland and Grand Rapids, Michigan: their production facility on the north side; their Pub & Restaurant in downtown Holland; their brewpub and distillery; The Knickerbocker, on Grand Rapids' West Side. The two restaurants, including retail spaces, welcome guests seven days a week and production tours are on Saturday afternoons. They welcome visitors and locals alike, and appreciate the opportunity to share their artisan approach through warm hospitality and enriching education.

With over 400 employees, New Holland Brewing Co. sells its beer and spirits across 38 states and 4 countries. In 2015, their production facility underwent substantial development including the tripling of their brewing capacity through additional indoor and outdoor fermentation, new keg line, expansion of the Dragon's Milk cellar, additional refrigerated warehouse space, a new wash and column still, new shipping docks, and increased manpower, among other enhancements.

Northern Waters Distillery | 78

Minocqua, WI

Coffee Flavored Vodka: Flavored Vodka, Vodka flavored with real coffee

Jimmy's Room Bourbon Whiskey: Bourbon Whiskey, Our high corn bourbon whiskey, aged in 15-gallon barrels.

Old 51 Wheat Whiskey: Wheat Whiskey, Whiskey distilled from 100% Wheat

The Northwoods Original Gin: Gin, Gin with botanicals that include wintergreen, coriander, lemon peel, and white pine.

The Northwoods Premium Vodka: Vodka, Vodka distilled from a grain mash primarily of corn. Distilled five times.

White Pine Flavored Vodka: Flavored Vodka, Vodka Enhanced with Scent of the Northwoods Forest

Old Sugar Distillery | 34

Madison, WI

Old Sugar Distillery was founded in 2010 by Nathan Greenawalt on a shoestring budget and a leap of faith. The name Old Sugar stems both from the use of sugar as a base for many of the products and from Madison's history of beet sugar production. All the spirits are crafted, beginning to end, in house using a 220 gallon modified pot-still made by Colonel Wilson of Alma, Arkansas. Compared to column stills, pot stills provide more pass-through of flavor from the original ingredients, making it a better choice for producing brandies, whiskies & rums. Furthermore, the still is heated directly by three large burners rather than indirectly by steam, as is common in the industry. Direct fire creates caramelization during the distillation process, allowing for a more robust and flavorful final product. Cheers!

Cane & Abe Small-Barrel Rum: , Heavily Oaked and Unsweetened

Queen Jennie Sorghum Whiskey: Distilled from Wisconsin Sorghum. Mellow and mild. Aged in small barrels.

Ole Smoky Distilling | 88

Gatlinburg, TN

Ole Smoky is the leading distiller of premium moonshine in the U.S. and the first federally licensed distillery in the history of East Tennessee. The company's roots can be traced back over one hundred years to the early settlers of the Smoky Mountains. Therefore, this isn't just moonshine, its moonshine made with authenticity and enduring pride from the people of the Appalachians. In 2009, the law in Tennessee changed and suddenly, it was legal to make, distill and sell the infamous bootlegger's hooch. It was at that point that a group of families decided to bring their artistry of superior moonshine making to the world at large, and the world welcomed it. Today, Ole Smoky retails globally and offers more than twenty creative flavors crafted from the authentic family recipe. And while this moonshine has long been enjoyed on the porch from the jar or the jug, it now finds itself in establishments

across the U.S. Consumers will find Ole Smoky being mixed in handcrafted cocktails at their favorite bars/restaurants or making a great presence on the retail floor at grocery/liquor stores. Ole Smoky has also partnered with some of the biggest music and sporting organizations in the country, which means being served at huge events to support these partners.

Oppidan Spirits | 58

Chicago, IL

Craft Spirits distillery from Chicago area specializing in gin and whiskies.

4 Grain Bourbon: Bourbon Whiskey, Straight four grain bourbon (corn, wheat, rye, malted barley) aged in new American oak.

Cane and Rye: Rye Whiskey, Straight malted rye whiskey finished in Caribbean rum barrels for 18 months.

Malted Rye Whiskey: Rye Whiskey, 100 percent rye malt whiskey.

Smoke and Sea: Bourbon Whiskey, Straight bourbon whiskey finished in Islay Scotch barrels.

Solera Aged Bourbon: Bourbon Whiskey, Five grain bourbon aged in American oak, French oak, and Oloroso sherry casks.

Phillips Distributing | 66

Madison, WI

Phillips has been serving southern and western Wisconsin for more than 75 years

Plain Spoke Cocktail Co. | 23

Madison, WI

All the craft. All the cocktail. Just no bar. We use all natural ingredients like 100% citrus juices and no preservatives. Our canning process also keeps your cocktail fresher longer inside the can, so it always tastes like some bearded guy with tattoo sleeves and suspenders just handed it to you across the bar. Real. Authentic. Cocktails

Bourbon Smash: Pre-Bottled Cocktails, It's hard to believe something with 'smash' in its name could be so finely crafted and flavorful. Yet that's exactly what this American classic is.

Moscow Mule: Pre-Bottled Cocktails, Some say the Moscow Mule got its name because it had a strong kick like that of a mule. We ask that you please don't find this out for yourself.

Quincy Street | 55

Riverside, IL

Small craft distillery in Riverside, Illinois, producing hand-made, historically inspired whiskies, gins, and other spirits. Small batch, distilled in a copper pot, single barrel. Spirits distributed in Wisconsin through Liberation Distribution (libdib.com).

Bourbon Spring®: Bourbon Whiskey, Young rested “baby” bourbon whiskey.

Golden Prairie: Malt Whiskey, Illinois Straight Single Malt Whiskey

Groninger Hoek: Genever, Old Dutch style Genever Gin

Laughton Bros.™: Bourbon Whiskey, Illinois Straight Bourbon Whiskey

North American Steamship Rye™: Rye Whiskey, Single malt rye whiskey

Old No. 176™ Railroad Gin Barrel Reserve: Old Tom Gin, Gin single-distilled from bourbon mash, aged in used bourbon barrels

Prairie Fairie™: Absinthe, Absinthe blanche

Prairie Sunshine™: Honey Spirit, Wildflower honey spirit

QSD Dry Gin: Gin, Grain based dry gin, just juniper, no other botanicals

QSD Vodka: Vodka, Vodka made from bourbon whiskey feints, 5x distilled 5x charcoal filtered

Salt Creek: Grain Whiskey, Corn whiskey

Water Tower on Fire™: Flavored Whiskey, Cinnamon Flavored Corn Whiskey

Water Tower White Lightning™: Grain Whiskey, Unaged corn whiskey

Rabbit Hole Distillery | 59

Louisville, KY

As with all good stories, this one starts with a girl. I met Heather while living in Chicago. She introduced me to Bourbon, luring me away from my beloved Scotch. I fell in love with her and Bourbon at the same time, and for much the same reason: charm, beauty, elegance. She pulled me down a rabbit hole I might never have dared alone, to the countryside of Kentucky, the progressive vibrancy of Louisville, and, inevitably, to Bourbon.

Rhine Hall | 14

Chicago, IL

Rhine Hall is a Chicago distillery which specializes in fruit brandies, also known as eau de vie or schnapps.

We always start with the fresh fruit before we chop, ferment, distill, and bottle all of our products on-site.

Apple Brandy: Flavored Brandy, We use up to 8 varieties of apples from local farms in Southwest Michigan in each batch of our Apple Brandy. A mix of sweet, bittersweet, and tart apples gives us a consistent and balanced product that is a true expression of apple.

Cherry Brandy: Flavored Brandy, We use Tart Michigan cherries to make our Cherry Brandy, giving us an extremely deep and aromatic product. Also known as Kirschwasser.

Grappa: Grappa, 100% of the grape pomace used for our Grappa is sourced from local wineries, however the grapes are predominately sourced from the west coast. We do not add sugar to the pomace — we

simply add water to re-hydrate before distilling, giving us a smooth, floral Grappa with a clean finish. Grappa is a traditional drink in Italy.

La Normande: Pommeau, La Normande is an American-style Pommeau, a product native to the Normandy region in France. We mix our Apple Brandy with fresh pressed apple cider and age it in bourbon barrels for roughly 9 months. The finished product is a rich apple cider with an Apple Brandy backbone. Various breweries use the resultant bourbon barrels to age their beers. La Normande was first introduced to co-owner, Jenny, and her husband, Taylor, when visiting the Normandy region of France. 'La Normande' in French means, "The Woman from Normandy," as a woman named Heloise introduced Jenny and Taylor to the process for making this regional Pommeau.

Mango Brandy: Flavored Brandy, We source our Mangoes from Mexico, resulting in an extremely bright + tropical product. Our Mango Brandy is arguably the most aromatic of our spirits. Currently, Mango Brandy is produced in only one other known location in Mexico.

Pear Brandy: Flavored Brandy, We use Bartlett pears from local farms in Michigan for our Pear Brandy, which are most comparable to Williams pears in Germany. This variety gives us a silky, aromatic product with a very juicy, ripe finish.

Plum Brandy: Flavored Brandy, We use Castleton and Stanley plums from local farms in Michigan to make our Plum Brandy, resulting in a very floral and versatile product. Also known as Slivovitz.

Rush Creek Distilling | 68

Harvard, IL

Rush Creek Distilling is a new craft American distillery that opened in September 2017. Nestled on the stateline of Illinois and Wisconsin, Rush Creek sources the majority of its grains from a farm just 5 miles away. Small batches ensure superior quality. Our spacious tasting room is open Thursday-Sunday. Event space available for private rental. Spirits available in your local restaurant or store of choice. Rush Creek Distilling- a true craft experience. Find us on social media or RushCreekDistilling.com.

American Gold Whiskey: Grain Whiskey, The 100% corn mash bill provides a golden hue. Sweet in the front with a smoky finish. Perfect on the rocks or delicious for mixing.

Botanical Gin: Gin, Delicate and balanced our botanical gin is flavored lightly with juniper, lemongrass and coriander with hints of citrus peel.

Malabar: Liqueur, Sweet and silky, Malabar boasts exotic notes of cinnamon, orange, cardamom and clove.

Rush Creek Craft Vodka: Vodka, Natural homegrown vodka made from 100% locally harvested corn. Smooth and pure.

Trophy Whiskey: Grain Whiskey, Small-batch and smooth, Trophy is warm and balanced with complex flavors of vanilla, caramel & toffee. Perfect straight or on the rocks.

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DISTILL AMERICA



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Rökker Premium Spirits | 26

Madison, WI

Rökker Premium Spirits offers two distinct products; Rökker Vodka and Rökker Rye Whiskey that are made in Madison at Yahara Bay Distillers. Distributed by Frank Liquor and available only in Wisconsin. Rökker Premium Spirits is the creation of Rökker, publisher of Madison's music magazine Maximum Ink. Come sample and speak with Rökker at his table during Distill America.

Rökker Rye Whiskey: Rye Whiskey, A High Rye with a touch of Malted Barley gives this Whiskey an Alluring aroma and an Euphoric finish

Rökker Vodka: Vodka, A very clean and pure Vodka, a little sweet with a hint of pepper and goes down smooth and warm like a whiskey and good enough to drink neat.

Sagamore Spirit | 64

Baltimore, MD

Sagamore Spirit is committed to putting Maryland back on the map as the premier distiller of Rye Whiskey. Sagamore Spirit's 30-time award winning Straight Rye Whiskey is cut to proof with a unique spring-fed water from Sagamore Farm.

Gask Strength: Rye Whiskey, Made with just a splash of our unique spring water from Sagamore Farm, this whiskey is barrel proof and explodes in color and flavor. A proud winner of Double Gold from the prestigious San Francisco Spirits Competition, this whiskey is full-bodied with notes of dark chocolate. Hit will hit your palate with surprising flavors of honeysuckle and citrus with a touch of caramel.

Sagamore Spirit Double Oak: Rye Whiskey, Three diamonds. Two Barrels. One extraordinary Straight Rye Whiskey. After aging our award-winning spirit for four years, we place it into a second oak barrel — and wait. The new toasted staves reenergize the aging process, creating flavors full of caramel and dark vanilla and colors that radiate amber and warm chestnut. It's a straight rye whiskey perfect for the spirit of celebration.

Sagamore Spirit Port Finish: Rye Whiskey, We finished our Straight Rye Whiskies in the finest European and American Port barrels. The result is a perfect blend of plum, cherry, and baking spices that conclude with a full, dry finish. This exceptional whiskey should be savoured and shared.

Signature 83 Proof: Rye Whiskey, A traditional Maryland-style Rye Whiskey, smooth mouth-feel, with caramel and molasses up front, and peppery baking spices on the end.

Samson & Surrey | 79

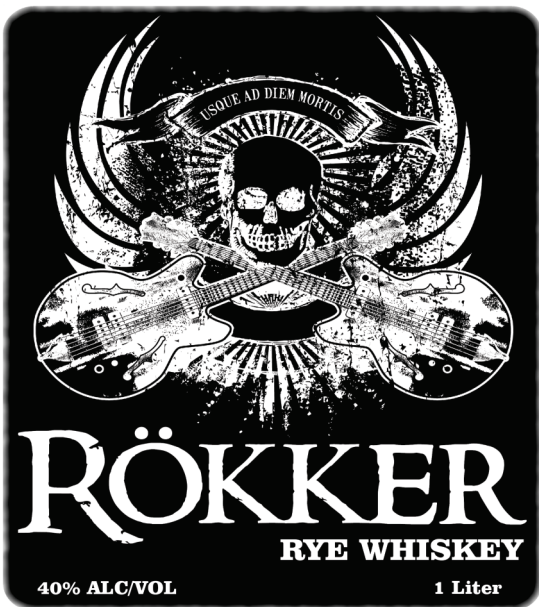
Miami, FL

Our company started with a question. From there, we created an answer to change the way the world enjoys craft spirits.

Our question was this: "In a world of big look-alike spirit companies, wouldn't it be great if we could make some very special smaller brands famous - without selling out?" Brands made by people who cared, who wanted to bring the world different per-

MADE IN MADISON

**RÖKKER,
NOT JUST
VODKA
ANYMORE**



*A high Rye with
a touch of Malted Barley
which gives this whiskey
an Alluring aroma and
Euphoric finish*

Made at Yahara Bay Distillery | Distributed by Frank Liquor

FIND US ON FACEBOOK

spectives and tastes.

What if there were a company that could help the best craft brands reach their potential? What if there were a company that could combine the ethos of independent craft with the resources of larger companies? What if we could bring together a portfolio of great brands that people would want to talk about and that would deservedly become famous?

Bluecoat American Gin: Gin, **Bluecoat Barrel Finish Gin:** Gin, **Widow Jane 10yr:** Bourbon Whiskey, **Widow Jane Rye Mash Apple:** Rye Whiskey, **Widow Jane Rye Mash Oak Finish:** Rye Whiskey,

Smooth Ambler Spirits | 39

Maxwelton, WV

Appalachia has always been known for whiskey. Like the Scotch-Irish farmer-distillers and settlers who forged western Virginia from the surrounding jagged hills, we too, have built our homes and lives here. Engrained are the virtues of beauty, family, quality and hard work in everything we do; including the world class whiskeys and white spirits we produce. From grinding our own carefully selected regional grains, to labeling and signing each bottle, Smooth Ambler does everything by hand, the old-fashioned way. Our folks have one goal; to create a truly rare drink you and your friends will never forget.

SMOOTH AMBLER WHEATED BOURBON: Bourbon Whiskey,

SoulBoxer Cocktail Co. | 13

Pewaukee, WI

Bourbon Old Fashioned: Pre-Bottled Cocktails,

Brandy Old Fashioned: Pre-Bottled Cocktails,

Southwest Spirits | 9

Dallas, Texas

Southwest Spirits

Henderson Whiskey: Blended Whiskey, Henderson is an exceptionally mellow whiskey, distinguished by the proportion of quality high rye in the aged Bourbon used in its blend. It is perfect for pouring with Cola, 7-up or your favorite go-to mixer.

Jackson Morgan Southern Cream: Flavored Whiskey, Jackson Morgan is produced with the finest tennessee whiskey, grain neutral spirits and infused with natural fruit and spiced flavors. It's then blended with real dairy cream to create a deep rich taste with an ultra-smooth finish. Southern cream original.

JR Ewing: Bourbon Whiskey, • North American Bourbon Blend • 1 YR-IN, 6 YR-TN, 8 YR-KY • Over 20% rye in mash bill • Premium decanter packaging

Knockmore: Irish Whiskey, Knockmore is created from delicately blending aged single malts with s-10 year grain and malt whiskeys in first filled, flame charred bourbon barrels.

Spirited Women Cocktails | 41

Madison, WI

Square One | 89

Saint Louis, MO

Hopskey: Flavored Whiskey, This hop flavored whiskey is infused with hops in the still. After distillation, it ages in Missouri oak whiskey barrels.

JJ Neukomm: Malt Whiskey, This is a full flavored single malt American whiskey. It's made with 25% cherry wood smoked malt and aged in Missouri oak barrels.

Regatta Bay: Gin, This new American gin balances the lower level of juniper with a higher level of citrus.

Urban Bourbon: Bourbon Whiskey, This bourbon is made with locally grown heritage corn and aged in Missouri white oak barrels.

Vermont Night: Liqueur, This is a unique whiskey infused with citrus, winter spices, vanilla beans, and sweetened with maple syrup.

St. George Spirits | 48

Alameda, CA

Bruto Americano: Other Spirit, This California take on a classic aperitivo has a bracing dose of bitterness, a bright pop of citrus, intriguing sylvan notes, and a natural ruby red hue. Perfect for Negronis and Spritzes.

St. George Botanivore Gin: Gin, An elegant, perfectly balanced, and deeply layered gin comprised of 19 different botanicals working in concert.

St. George Green Chile Vodka: Flavored Vodka, Think salsa fresca! Made from a variety of California-grown hot and sweet peppers, lime peel, and fresh cilantro, this chile vodka is vibrant, savory, and mouth-watering in a Bloody Mary or Mule.

St. George Single Malt Whiskey, Lot 18: Malt Whiskey, An American original: distilled, aged, blended, and bottled by us out of love for what a handcrafted single malt can be. Lot 18 is made from a selection of 19 different barrels ranging 6–8 years in age. VIP hour only.

St. George Terroir Gin: Gin, An ode to the wild beauty of the Golden State. Made from Douglas fir, California bay laurel, coastal sage, and other evocative botanicals, Terroir is a profoundly aromatic gin with a real sense of place.

State Line Distillery | 40

Madison, WI

State Line Distillery is a fully grain-to-glass distillery committed

to producing world class spirits and delicious balanced cocktails.

Cocktail Lounge Hours:

Thursday 5pm-11pm (Happy Hour 5-7pm)

Friday 5pm-11pm (Happy Hour 5-7pm)

Saturday 3pm-11pm

At State Line each ingredient in every cocktail has been meticulously crafted using only fresh ingredients, which we believe results in a better drink. The spirits used are exclusively our own, distilled on site, providing us a unique opportunity to create cocktails that can only be found in our lounge.

Aquavit: Aquavit, State Line's Aquavit is a new take on the traditional Scandinavian caraway spirit. Twice pot distilled and aged in used Rye Whiskey barrels for added complexity. Tasting Notes: Star anise on the nose, then warms the palate with caraway, carmel, and holiday spice. Subtle oak and rye flavors linger throughout the finish.

Coffee Liqueur: Liqueur, State Line Coffee Liqueur is a careful blend of locally sourced, Kin-Kin cold brew coffee, our own neutral spirit, and cane sugar. Tasting Notes: Rich coffee, hazelnut, and chocolate on the nose. Full body and lasting mouth feel.

Gin: Gin, State Line Gin is produced in the New American style and features fresh sage, juniper, lemon peel, coriander, and orris root. Tasting Notes: Floral and delicate with a sage-forward nose. Bright and refreshing with hints of lemon and coriander. Round mouthfeel and exceptionally smooth.

Vodka: Vodka, State Line Vodka differentiates itself from others by its Midwestern base ingredients: 60% barley, 40% wheat. Tasting Notes: Subtle sweetness on the nose is balanced by a creamy, roundness on the palate. Finishes clean.

Sweet Amber Distilling | 3

Santa Monica, CA

Blackened: Blended Whiskey, A Blend Of Straight Whiskeys Finished In Black Brandy Casks. BLACKENED is a collaborative effort between Metallica & Master Distiller Dave Pickerell.

Tattersall Distilling | 52

Minneapolis, MN

Founded in 2015 by childhood buddies Jon Kreidler and Dan Oskey, Tattersall weaves elements of both their backgrounds (finance and hospitality, respectively) together to create something truly unique. With a commitment to uncompromised flavors and consistent quality, we now have a portfolio that features over 20 year-round products. We truly make a fully stocked bar, because we have to! Our site also houses a cocktail room that showcases some of the best bartenders in the area (with the awards to prove it!) We serve ever-evolving, always impeccable cocktails, all consisting solely of spirits produced in-house! Our space is a cozy, welcoming atmosphere, which helps to convey to our guests that craft cocktails don't need to be intimidating. Everyone who comes to our bar is guaranteed a good time!

Amaro: Amaro, Like dropping a root beer barrel in the dirt and thinking "yeah, I still want that". Crafted from bitter roots, barks and macerated citrus, its rich aroma and stimulating flavor will tingle all your senses.

Enjoy it neat as an after-dinner drink or use it to complement dark spirits in cocktails.

Aquavit: Aquavit, It doesn't get much more Midwestern than this, dontcha know! Our Aquavit is crafted from a complex blend of botanicals anchored by caraway and fennel. The result: a refined, full-flavored spirit with a hint of oak. Caraway leads a spicy charge, complemented by warm citrus and sweet fennel notes. Enjoy it as a sub for gin or a more savory cocktail ingredient.

Barreled Gin: Gin, This is our flagship conditioned in French oak white wine barrels for an added layer of complexity. The citrus is muted a touch, while the spice and floral notes are amplified. Stands out as a sipper or spirit-forward cocktail base.

Bitter Orange: Liqueur, This is all the best parts of different styles of apertivos. It has an assertive bitterness from four different types of citrus while maintaining the fresh, bright flavor from them as well. Aided by an array of spices, it has a warm, bitter bite with an all-natural hue. Try it in a spritz or negroni.

Blueberry: Liqueur, While most fruit liqueurs sing with one flavor, our Blueberry has ginger, lemon, lavender and thyme to lend back-up vocals. This results in a layered taste of inky blueberries, savory spice notes and a fresh floral aroma. Splash it in cocktails for a new twist on an old classic.

Cranberry: Liqueur, Proudly made with real Wisconsin fruit! The intense flavor of these berries creates a perfect balance of sweet, sour and tartness in our liqueur. Add it to your next Moscow Mule, lemonade or get weird with some of your old favorites.

Creme de Fleur: Liqueur, Our Creme de Fleur is distilled with seven distinct flowers for an aroma and flavor like a fresh breeze crossing the meadow. Notes of citrus and vanilla complement fruity rose hips and fragrant jasmine. Use it in a classic Aviation cocktail, or to brighten up some bubbly.

Fernet: Fernet, Rich, deep and dark only begin to describe this heady dram. Tattersall Fernet is made with over 30 botanicals, spices and herbs before slumbering in American oak barrels for just under a year. It is an intensely complex spirit that will leave you pondering. And pondering some more. Fernet awakens and cleanses with a sensation not limited to your palate.

Gin: Gin, A new world gin born from old world wisdom. Oh, and 85 painstaking rounds of trial and error! Crafted from 22 botanicals from around the globe, it is a smooth, textured spirit with just the right bite. Citrus aromas complement a perfectly balanced flavor of juniper, earth and spice.

Grapefruit Crema: Liqueur, Imagine picking a fresh, Ruby Red grapefruit off a tree and biting into it, skin and all. Now imagine it was alcohol! Delicious, delicious alcohol! Crafted with grapefruit zest, galangal, allspice and supporting botanicals, it has a unique, boisterous flavor. Enjoy it with soda water for a spiked LaCroix, or a sub for orange liqueurs in classic cocktails.

Orange Crema: Liqueur, Distilled with three types of oranges, this spirit is bigger and brighter than your typical orange liqueur. It wields a sophisticated, yet approachable flavor to perk up your cocktail versus the usual triple sec or curacao. Orange you glad we didn't cut corners?

Sour Cherry: Liqueur, Spicy, jammy and just the right balance of sour! Our Sour Cherry is made with tart Montmorency cherries and aged with American Oak to form a more perfect union. It has an intense flavor of cherries without the cloying sweetness of most fruit liqueurs.

Templeton Rye | 71

Templeton, IA

Infinium Spirits is a family-owned spirits company known for igniting brands and accelerating performance. Founded in 2005 and based in Aliso Viejo, California, Infinium Spirits specializes in the

import, sales, and marketing of its distinctive portfolio of brands.

4yr Rye: Rye Whiskey, 100% Corn Vodka

6yr Rye: Rye Whiskey,

Templeton Rye Barrel Strength Straight Rye Whiskey: Rye Whiskey, Templeton Rye Barrel Strength is both complex and intriguing and represents the expression in its purest form. This exquisite whiskey is a fitting tribute and salute to the town of Templeton - a small town with a strong spirit.

Tito's | 33

Austin, TX

Tito's Handmade Vodka is America's Original Craft Vodka. In 1995, Bert "Tito" Beveridge obtained the first legal permit to distill in Texas and created Tito's Handmade Vodka. We batch distill our corn-based vodka using old-fashioned pot stills and the vodka is naturally Gluten-Free. Tito's Handmade Vodka is distilled and bottled by Fifth Generation Inc. in Austin, Texas on the very same land where the whole venture started.

Twisted Path Distillery | 63

Milwaukee, WI

Certified organic, grain-to-glass distillery in Milwaukee.

Barrel Aged Gin: , Organic Twisted Path Gin aged in a bourbon barrel.

Twisted Path Organic Dark Rum: Aged Rum, Produced from organic Paraguayan sweet molasses, our rum is aged in once-used rye whiskey barrels and bottled at 90 proof.

Twisted Path Organic Gin: Gin, Our gin contains 11 organic botanicals including honeybush, cinnamon and vapor-infused hops and is produced from organic soft red winter wheat grown by our farmer, Dave Dolan of Dolan Farms, in Dodgeville, WI.

Twisted Path Organic Vodka: Vodka, Our vodka walks the line of neutrality by introducing more character than big-brand neutral vodkas. It's distilled from organic soft red winter wheat grown by our farmer, Dave Dolan of Dolan Farms, in Dodgeville, WI.

Twisted Path Organic White Rum: Light Rum, Our light-bodied yet flavorful white rum is produced from organic Paraguayan sweet molasses and retains its distinctive notes of raw sugar cane.

Two Brothers Artisan Spirits | 37

Warrenville, IL

Two Brothers Artisan Spirits is a passion project from craft brewing pioneers Two Brothers Artisan Brewing. As with all Two Brothers products, the focus is on quality and craftsmanship, pushing the boundaries of flavor and innovation to bring a unique take on craft spirits. Two Brothers Artisan Spirits are distilled in our state-of-the-art hybrid still at the Two Brothers Roundhouse in Aurora, IL.

Two Brothers Artisan Amaro: Amaro, Our unique take on this traditional Italian herbal liqueur steeps a blend of 10 botanicals including

rose petals, hops, and wormwood on a neutral corn base for 7. The complex balance of floral, sweet, and herbal bitterness makes it the perfect after dinner drink or addition to your favorite cocktails!

Two Brothers Artisan Citrus Vodka: Flavored Vodka, Two Brothers Artisan Citrus is steeped on a blend of tangerine, lemon, grapefruit, and sweet orange zest with no artificial flavor or added sugar for a bright and refreshing taste and a soft, sweet finish.

Two Brothers Artisan Mojito: Pre-Bottled Cocktails, Our Artisan Mojito perfectly blends Two Brothers Artisan Rum with real lime, mint, and sugar for a light and refreshing cocktail, no muddling required!

Two Brothers Artisan Vodka: Vodka, Two Brothers Artisan Vodka is distilled from 100% corn for a clean, crisp, and smooth taste and a subtle sweet finish.

Two Brothers Cold Brew Coffee Liqueur: Liqueur, Two Brothers Coffee Roasters created 15 distinct blends before finding the perfect fit for our Coffee Liqueur. We then steeped the beans in cold water for 24 hours before blending with our Artisan Vodka and Brown Sugar for this coffee focused spirit!

Two Brothers Modern Gin: Gin, Two Brothers Modern Gin is distilled with a blend of 11 botanicals including Italian Juniper, citra hops, and tellicherry peppercorns for a smooth, dry gin with slight pine notes and a complex black pepper finish.

Two Brothers Moscow Mule: Pre-Bottled Cocktails, Two Brothers Moscow Mule blends our Artisan Vodka with Real lime, sugar and ginger root for a complex flavor profile that balances tart, sweet, and spicy into one package, no copper mug required!

Two Brothers Strawberry Vodka Lemonade: Pre-Bottled Cocktails, Blending our Artisan Vodka with all natural strawberry and lemon flavor, Two Brothers Strawberry Vodka Lemonade is the perfect balance of sweet and tart!

Two Tall Distilling | 23

Sun Prairie, WI

Two Tall is a new-ish distillery located smack-dab between the East Side of Madison and Sun Prairie. And yup, we're tall. As engineers by training and trade, we've got a pretty particular way of thinking about what we do. First, we look to improve process, so we can provide you a better product. We're also keen to demystify distilling - to make our products, people, and place as approachable as possible. So whether you're a seasoned sipper or a complete noob, we'll share sips and stories that'll make spirits clear.

Barrel-aged Gin: Gin, We start with our London Dry-style gin and age it in our custom-charred white oak barrels, resulting in a full-bodied and smooth gin with a floral nose and strong finish.

Chokeberry Gin: Gin, A tasting room-only offering for the discerning crowd at Distill America. Locally-harvested chokeberries (aka aronia) adds astringency on the front, and a mellow sweetness on the back - a fun alternative to London Dry.

Coffee Liqueur: Liqueur, Local coffee (brewed on-site for max freshness) married with our vodka, and a touch of Wisconsin honey and sorghum syrup. Flavor-forward with a touch of sweetness.

Vanjak Vodka | 60

Golden, Colorado

Family owned Vanjak Vodka, Jory's Old Bird Gin, Vanjak Sweet

Tea Vodka, and High Proof

Vanjak Sweet Tea Vodka: , 6 times distilled, Silver filtered, uses only Colorado Springs water. Smooth flavor without the bite.

Vikre Distillery | 77

Duluth, MN

The pristine beauty of Lake Superior, the North Woods and the Boundary Waters are distilled in the flavor of everything we make. We craft superior spirits that thoughtfully blend tradition and innovation. We forage the Northwoods for wild botanicals; we use local and organic grains, handcrafted Minnesota oak barrels, and the clean, cold water of Lake Superior. Distilling the essence of this great watershed into the finest spirits possible is our passion.

Boreal Cedar Gin: Gin, Our most innovative gin. A tea of staghorn sumac, infused with juniper berries, black currants, grapefruit peel, ginger, and cinnamon, rested on toasted red cedar wood for a subtle woody finish.

Boreal Juniper Gin: Gin, A fresh interpretation of a traditional London dry gin. Strong juniper notes backed up by coriander, citrus, rhubarb, and a light spicy kick from pink peppercorns.

Boreal Spruce Gin: Gin, The Christmas of gins. Infused with spring-foraged spruce buds and a variety of piney herbs like lavender, rosemary, and sage in addition to traditional gin botanicals.

Honor Brand "Hay and Sunshine" Whiskey: Blended Whiskey, Hay & Sunshine is a blend of bourbon, rye, and Scotch, carefully curated and finished in Cognac casks to create a shippable, approachable whiskey that's also great for cocktails. It has the friendliness of bourbon and the structure of Scotch with notes of butterscotch, fresh pineapple, lemon zest, and white pepper.

Lake Superior Vodka: Vodka, Lake Superior contains 10% of the world's fresh water. Lake Superior Vodka is distilled and cut from this astonishingly pure water plus a base of malted barley. Our vodka is deep, smooth, and clear, a fitting tribute to the Greatest of Lakes and the city at its Zenith. The warmth and shy sweetness of barley and the strong clean heart of Lake Superior water. A hint of honey and vanilla on the nose, the flavor is crisp, smooth, and memorable.

Øvrevann Aquavit: Aquavit, Our unaged (aka taffel-style) aquavit is named Øvrevann, Norwegian for Upper Lake, or Lake Superior. Light and aromatic, it is piquant and refreshing to sip alongside smoked fish or to cut the fat after a heavy holiday meal. It's a foundation for excellent Nordic-leaning cocktails, but can also help you weather the squalls like a Viking.

Voyageur Cognac Barrel Aged Aquavit: Aquavit, The Ojibwe called it "Gichi-gami," meaning "big water." French explorers called it "Le Lac Supérieur," meaning "Upper Lake." Following the French and Indian War, the English kept the name, "on account of its being superior in magnitude." Lake Superior is, in fact, the world's largest body of freshwater. Our unaged (aka taffel-style) aquavit is named Øvrevann, Norwegian for Upper Lake, or Lake Superior. Aquavit is the original Scandinavian distilled spirit. It's infused with caraway and cardamom, fundamental spices in Scandinavian cuisine. An early Norwegian version was aged in oak barrels on ocean voyages to Australia. According to Norwegian lore, it was something magic about the two trips across the equator that made it so delicious. Our aged aquavit doesn't get to travel the high seas (thanks government regulators), but it does get to mature for a year in used cognac barrels, an homage to the French explorers who founded Duluth. Call it the audacity of the immigrant, perhaps, but we tried to make our aquavit better, and more approachable, than the Norwegian and Danish ones with which we grew up. We conjured the spirit of our bearded Viking ancestors as well as the culinary background Scandinavian immigrants brought to America.

We've rounded out the traditional caraway with flavors inspired by *lympa*—a sweet rye bread. Light and aromatic, Øvrevann Aquavit™ is piquant and refreshing to sip alongside smoked fish or to cut the fat after a heavy holiday meal. It's a foundation for excellent Nordic-leaning cocktails, but can also help you weather the squalls like a Viking. Our Voyageur Aquavit starts with malted barley, (like a single malt!) that we ferment and distill before gently infusing it with warm spices and then aging it for a year in used cognac barrels, which gives it a complex oaky, floral finish that makes it wonderful for sipping. It is truly whiskey for vikings. Skål!

Western Spirits | 90

Bowling Green, KY

Western Spirits is located in Bowling Green, Kentucky. It was founded in 2009 looking to grow in the beverage alcohol business with an emphasis on fine Kentucky Bourbons.

Bird Dog 10 Year Old Kentucky Bourbon: Bourbon Whiskey, A hint of vanilla and fruit upfront rolls into soft notes of white pepper and a full woody taste - Bottled in batches of less than 100 barrels - SRP \$69.99 / 750

Bird Dog Small Batch Kentucky Bourbon: Bourbon Whiskey, Bottled in batches of less than 150 barrels - Light undertones of Honey and Golden Raisins with the richness of caramelized wood sugar - SRP - \$39.99 / 750ml

Calumet Farm 10 Year Old Single Rack Black Kentucky Bourbon: Bourbon Whiskey, Abundantly textured with bursts of toasted honey and oak - A bottling of 1 rack of barrels which is 19 barrels - SRP \$79.99 / 750ml

Calumet Farm Small Batch Kentucky Bourbon: Bourbon Whiskey, Smooth accents of white pepper spice, smoke and light brown sugar - Bottled in batches of less than 150 barrels - SRP \$59.99 / 750ml

Calumet Farms 12 Year Old Single Rack Black Kentucky Bourbon: Bourbon Whiskey, A vibrant and warm with vanilla, caramel and toffee. Well balanced flavors ranging from spices, pepper and toasted oak - A bottling of 1 rack of barrels which is 19 barrels - SRP \$99.99 / 750ml

Westland Distillery | 85

Seattle, Washington

Westland American Oak: Malt Whiskey, In our pursuit of an authentically American single malt whiskey, we bring our signature five-malt barley bill together with new American oak casks—two things practically unheard of in the old world. This combination produces a dramatically different whiskey from what is now commonplace and expected in the single malt category. But just as traditional styles of single malt from Scotland emerged as a reflection of regions such as Islay and Speyside, so too does our American Oak stay true to the provenance of our Pacific Northwest home.

Westland Peated: Malt Whiskey, While many peated whiskies follow the very traditional model of 100% peated malt to displaying a raw and heavy smoke character, we work to build on this tradition with new world sensibilities. We introduce non-peated malts, most of which are grown locally in Washington State, in a ratio that actually outweighs the peated malt. The addition of our innovative five-malt spirit in each

bottling brings a balance of malty notes to the peat that reflects local creative culture.

Westland Sherry Wood: Malt Whiskey, While the practice of maturing whiskey in sherry casks isn't as long-standing as peated whiskies, it has become a standard of old world sensibilities. We celebrate this custom by filling hogsheads and butts sourced from the same region the Scottish find their casks. But what we do with them differs. Again, our five-malt spirit plays a significant role, allowing us to balance the sherry influence with our local malted barley flavor. We have our sherry casks shipped whole, which is unusual in the business of whiskey. This provides a sherry character that is still incredibly vibrant in this whiskey, but we always ensure the barley notes have an equal voice, something rarely done in Scotland.

Whistle Pig | 28

Shoreham, VT

WhistlePig began when we purchased our farm in 2007. After a few years of deep consideration and personal reflection, we committed ourselves to crafting the world's finest and most interesting Rye Whiskeys. With help from Master Distiller Dave Pickerell, we discovered and purchased an incredible stock of 10-year-old blending Whiskey in Canada that was being profoundly misused. That initial stock, for which we are forever grateful, is what kicked off our grand adventure.

Our commitment to authentic experience doesn't end when the bottle is capped: while we are growing, harvesting, barreling, and bottling our favorite grain, the animals are also being fruitful and multiplying. Kunekune pigs, sheep, goats, bees and horses call our farm home. Not to mention the 20 acres of maple trees we tap for syrup. Embracing more than 500 acres, we think our farm is the perfect place to experiment and provides us with ample access to the highest quality ingredients.

FARMSTOCK: Rye Whiskey, FarmStock is a historic step in realizing our vision of creating a true farm-to-bottle whiskey. It is the manifestation of the dream that launched the company: to produce the finest whiskey in the world from our Vermont farm. Rye Crop 001 marries the untamed contours and boldness of our estate whiskey, which only youth can provide, with the richness of our best five to six-year ryes, topped off with the splendor of our 12 Year whiskey. Nose: Abundant oak, vanilla, caramel, toffee, and mint. Palate: Caramel, cinnamon, and baking spices prevail with hints of citrus and stonefruit. Finish: Complex and enduring finish featuring winter fruit, dark chocolate, tobacco, butterscotch, and vanilla founded in classic rye spice.

White Winter Winery/ Meadery | 43

Iron River, WI

Established 1996. White Winter Winery produces high quality hand crafted meads, cider, and now brandy, using locally produced pure Wisconsin honey and fruit. We believe strongly in using what

is in our own back yard and have built our business on this sustainable practice. We are truly a regional winery using ingredients grown within approximately 150 miles of the cellar. We use what our neighbors produce to make a great product. This year we have brought several of our standards, hard cider, and our Kwench.

Wild Turkey | 42

Lawrenceburg, KY

Russells Reserve 10yr: Bourbon Whiskey, Master distillers and premier whiskey makers Jimmy and Eddie Russell have brought nearly 100 years of combined experience to artfully crafting Russell's Reserve 10 Year Old Bourbon. Bottled at 90 proof, this hand selected small batch bourbon has a rich, caramel and vanilla taste and a uniquely smooth finish.

Russells Reserve Rye 6yr: Bourbon Whiskey, Master distillers and premier whiskey makers Jimmy and Eddie Russell have brought nearly 100 years of combined experience to artfully crafting Russell's Reserve 6 Year Old Rye. Bottled at 90 proof, this uniquely smooth, hand selected small batch rye has a crisp, lively taste that they believe to be the perfect six-year-old rye.

Russells Reserve Single Barrel: Bourbon Whiskey, Russell's Reserve Single Barrel Bourbon is matured in only the deepest No. 4 "alligator" char, American White Oak barrels handpicked by our master distillers. Individually bottled at 110 proof and non-chill filtered to guarantee maximum flavor, each barrel has its own unique personality yet still captures our signature rich, creamy toffee and vanilla taste

Russells Reserve Single Barrel Rye: Bourbon Whiskey, Russell's Reserve has continuously produced some of the best rye whiskeys, and this non-chill filtered, 104 proof single barrel rye is no exception — delivering a balance of spicy pepper, vanilla and tobacco flavors. Master Distiller Eddie Russell planned this release for years, resulting in a big whiskey that stands up to any cocktail.

Wild Turkey 101 Bourbon: Bourbon Whiskey, For more than 60 years, legendary Master Distiller Jimmy Russell has been crafting Wild Turkey 101 the right way. With a high rye content, this iconic bourbon is perfectly aged in American White Oak barrels with the deepest char for more character.

Wild Turkey 101 Rye: Bourbon Whiskey, A legendary 101 proof straight rye whiskey known for its deep golden amber color and warm, smoky flavor with a rich, balanced aroma of vanilla and spice. 101 Rye finishes long and spicy and stands up to any mixer and shines through in a classic cocktail like the Old Fashioned.

Wild Turkey American Honey: Bourbon Whiskey, Wild Turkey American Honey is an exceptionally smooth 71 proof (35.5% alcohol) liqueur blended with pure honey and real Wild Turkey Bourbon Whiskey. It's perfect straight out of the bottle, chilled in the freezer, or on the rocks. It's the sweeter, smoother side of Wild Turkey, with notes of sweet honey, caramel, and orange.

Wild Turkey American Honey Sting: Bourbon Whiskey, We took our exceptionally smooth blend of pure honey and Wild Turkey Bourbon and added a hint of ghost pepper to craft our hottest Honey yet — American Honey Sting. At 71 Proof it's got more flavor, more kick and boasts a bite of ghost pepper that's 400 times hotter than your usual, tame hot sauce. It's all followed by that unmistakable smoothness of pure honey to keep you thirsty for more.

Wild Turkey Bourbon: Bourbon Whiskey, Originally crafted by Kentucky Bourbon Hall-of-Famer Eddie Russell as "Wild Turkey 81", Wild Turkey Bourbon is aged in American White Oak barrels with the deepest, No. 4 "alligator" char. With notes of sweet vanilla, pear, and

hints of spice, this bourbon finishes with a flavor that is full and rich, whether enjoyed straight or with a mixer.

Wild Turkey Kentucky Spirit: Bourbon Whiskey, Kentucky Spirit is a 101 proof (50.5% alcohol), single-barrel bourbon, with each barrel hand selected under the watchful eye of legendary Master Distiller Jimmy Russell. Known for being fuller bodied, with rich vanilla flavors and a hint of sweetness, it's the perfect bourbon to enjoy neat. A complex layering of almonds, honey, blackberries, and leather gives way to a long, dark and lingering finish.

Wild Turkey Longbranch: Bourbon Whiskey, In collaboration with Eddie Russell/Matthew McConaughy, we're proud to introduce Wild Turkey Longbranch. Made in small batches and refined with oak and Texas Mesquite charcoals, this unique process results in an extraordinarily balanced and smooth sipping whiskey with subtle hints of smoky sweetness.

Wild Turkey Rare Breed: Bourbon Whiskey, The true, bold spirit of Wild Turkey has been captured in this authentic barrel proof whiskey, creating one of the finest bourbons in the world. Uncut with water, Rare Breed is an uncompromised Kentucky bourbon with tones of sweet tobacco and hints of orange and mint, making it a remarkably smooth whiskey legend.

WJ Deutsch | 80

Stamford, CT

Grain to glass distillery in New Richmond Wisconsin. Starting in 2007 with our 45th Parallel Vodka, we are now known for some of the oldest Craft Whiskey in the Midwest.

Bib & Tucker: Bourbon Whiskey, Bib & Tucker

Redemption Bourbon: Bourbon Whiskey, Redemption Bourbon - The high amount of corn gives this bourbon a classic sweet taste with notes of vanilla and caramel from the wood, and the rye adds some light spice flavor. Bottled at 84 proof for a lighter experience, great on the rocks or in mixed drinks.

Redemption High Rye Bourbon: Bourbon Whiskey, Redemption High Rye Bourbon - Classic sweet backbone of Bourbon with strong notes of rye spice to add to the vanilla and caramel flavors of the whiskey, great for sipping or classic cocktails.

Redemption Rye Whiskey: Rye Whiskey, Redemption Rye - Beautiful flavored rye spice with light floral and citrus notes. Slight mint finish makes this great for sipping or mixing in a classic cocktail. (Think Manhattan, Old Fashioned and Sazerac). True rye flavor.

Wollersheim Distillery | 75

Prairie du Sac, WI

The idea of brandy production is not new to Wollersheim. Historical records dating back to the 1800s reveal a tradition of both wine and brandy making on the property that is known today as Wollersheim Winery & Distillery. After Prohibition was repealed in 1933, Wisconsin law prohibited wineries from making spirits, but that changed in 2009 with legislation that allowed production of spirits at Wisconsin wineries. In December of 2010, owner and winemaker Philippe fired up Wollersheim's first modern day copper pot still, beginning with estate-grown and fermented wine and ending with six barrels of Wollersheim's first batch of Coquard Brandy.

Philippe's son-in-law Tom Lenerz has since joined the family

business and is now distilling Coquard Brandy along with other spirits in the Wollersheim's new distillery, which opened in August 2015. Everything from milling and fermentation to distilling and barrel aging is done on-site.

1876 Press House Brandy: American Brandy, A re-creation of the brandy distilled on site before Prohibition, this genuine American brandy is made from American native grapes and aged in American oak.

Coquard Brandy: American Brandy, Our first spirit, and our take on an all-Wisconsin 'Cognac' style brandy. We make a Wisconsin white grape wine and then distill it in our copper pot stills. It is then aged 2 years in our custom toasted, Wisconsin oak barrels giving it an amber color.

Coquard Reserve Brandy: American Brandy, A limited single barrel release of our Coquard Brandy. We make a Wisconsin white grape wine and then distill it in our copper pot stills. It is then aged over 5 years in our custom toasted, Wisconsin oak barrels giving it an amber color.

Dancehall Absinthe Blanche: Absinthe, A contemporary absinthe balancing the "Holy Trinity" of anise, wormwood and fennel with the delicate floral notes of Wisconsin grown botanicals.

Garden Gate Gin: New Western Dry Gin, A contemporary dry gin featuring citrus and subtle floral notes that complement the crispness of juniper.

Round Top Rye: Rye Whiskey, A classic, full-bodied American Rye Whiskey, balancing the spice of the rye with the sweetness of American oak.

Wisconsin Apple Brandy: Flavored Brandy, An apple forward aged brandy, with notes of butterscotch and vanilla

Wollersheim Vermouth: Vermouth, A modern, all Wisconsin take on Blanc and Bianco Vermouths, this semi-sweet vermouth is made exclusively with a unique blend of Wisconsin botanicals, wine and brandy.

Yahara Bay Distillers | 38

Madison, WI

Yahara Bay Distillers is a premium small-batch micro-distiller in Madison, WI. As Madison's first craft distiller, we meticulously craft small batches in a single copper pot still. The intriguing story of our family-owned craft distillery sparked a craft distillery revolution in Wisconsin. Enjoy craft cocktails and spirit flights from our full tasting bar as well as cheeseboards and house-made flat-breads with Wisconsin artisan cheese from our kitchen.

3rd Gear Old Fashioned: Pre-Bottled Cocktails, 3rd Gear Old Fashioned cocktails are crafted by Yahara Bay Distillers using door county cherry, real orange extract, pure cane sugar, traditional bitters, and premium spirits. #howdoyouoldfashioned

Yahara Bay Apple Brandy: Flavored Brandy, Yahara Bay's apple brandy is made from Honey Crisp apples from the Kickapoo River Valley in Gays Mills, WI.

Yahara Bay Cherry Brandy: Flavored Brandy, The Cherry Brandy is made with Montmorency tart cherries grown in Door County, WI.

Yahara Bay Maple Cask Finished Whiskey: Flavored Whiskey, Yahara Bay's Maple Cask Finished Whiskey is YB's whiskey finished six months in a cask used to previously age maple syrup for six months. It's traditional YB whiskey with a subtle maple finish.



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Dancing Goat Distillery • Cambridge, WI • 16,192 sq.ft.



Stateline Distillery • Madison, WI • 6,500 sq.ft.



Death's Door Distillery • Middleton, WI • 24,000 sq.ft.

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Thank You

to our founding distillers.
Without your passion and
support we wouldn't be
where we are today.

45th Parallel Spirits

AeppelTreow Distillery

Brown-Forman (Jack Daniels, Woodford)

Bulleit

Travis Hasse (now Dancing Goat Distillery)

Death's Door Spirits

Four Roses

Great Lakes Distillery

Heaven Hill Distillery

Jim Beam

New Holland Artisan Spirits

North Shore Distillery

Buffalo Trace

St. George Spirits

Templeton Rye

Tito's

Wild Turkey

Yahara Bay Distillers

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